## Big new RYAN GREENSAIRE aerates 150 sq. ft. of green per minute! • Most cores (36) per sq. ft. • Evenly spaced aerating holes on 2" centers



The self-propelled Ryan Greensaire will help you build your greens to tournament quality—and keep them that way—the first year you use it. Greensaire aerating is thorough: 36,000 evenly spaced cores per 1,000 sq. ft.—all over 3" deep! Play can resume as soon as wind-





Aerating immediately relieves compaction so ball "bites" on green, rolls true.

rowed cores (optional attachment) are raked away or cores are crumbled into top dressing (see photo at left). The Greensaire covers up to 150 sq. ft. per minute so the average green is ready for tournament play again in less than 2 hours. Transport speed is over  $3\frac{1}{2}$  mph from green to green. And the Greensaire has earned a world-wide reputation for superfine aerating—plus troublefree maintenance!

See how Ryan units team up to do more jobs: Pulverize windrowed cores, remove thatch and control grain with a fast-working Ryan Ren-O-Thin or Mataway. Snap-out reel allows fast change from thin blades and narrow spacing for fine turf grasses to heavier blades and wider spacing for coarser grasses. See your Ryan Distributor or write:



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AERATORS, RENOVATORS, VERTICAL MOWERS, SPREADERS, ROLLERS, AND SOD CUTTERS



## No golf car is truly deluxe if it

Demand for automotive steering has become almost universal among players as well as courses. As the nation's largest maker of golf cars, we still offer three different tiller-bar models, but demand for them is dropping fast.

Why this trend to steering wheels? Players are used to driving an automobile, and a steering wheel is a normal thing to hold, with a predictable reaction.

With more and more ladies on the courses, the ease of operation of a steering wheel has become another extremely important factor. In

Automotive steering is standard on these Cushman models





Cushman Trophy-Gas or Electric

Cushman Deluxe-Gas or Electric

### doesn't have automotive steering

actual tests where both types of cars are available, the steering wheel cars go out faster and more frequently, increasing golf car income sometimes as much as 20%.

And the additional cost for automotive steering is almost negligible. For example, the actual price difference between the Cushman Deluxe with automotive steering and without is only very little – a real bargain in performance, comfort and extra income.

So, if you're thinking of a new fleet this year, insist on automotive steering. There are no tiller bars that are "just like" automotive steering. Only a steering wheel pays off for you at the cash register, and in extra player comfort and satisfaction.

See your Cushman Distributor today. He's "Mr. Golf Car" in your area.



932 N. 21st St., Lincoln, Nebraska A Division of Outboard Marine Corporation For more information circle number 150 on card

#### INCREASING CLUB INCOME

# Profits wrapped in cellophane

Displaying cigars in compact counter unit pays off handsomely for several country clubs.

Inflation is an ugly word. It means higher prices and a hard squeeze on business incomes. Whether we like it or not, it is hitting all types of business, including country clubs.

In the past, club management has relied mainly on those areas such as restaurants and bars for the bulk of their club income. Cutting operational costs to the bone in these areas really didn't help to make up their lagging incomes. Now, feeling this squeeze, club managers are being forced to investigate *all* possible avenues to produce additional income without increasing operational costs.

One 225-member club in the New York metropolitan area decided to analyze its problems and found that it was doing as much business as possible at the bar and in its restaurant. Other areas of gaining additional income seemed almost nil. A check with outside merchandising people showed that the sale of cigars was showing a large increase in usage by consumers in general.

An investigation of the club's cigar sales showed that, as in most clubs, cigars were being sold individually from the box or humidor at the club desk and bar. These items were simply handled as an accommodation to members and guests. If a member wanted cigars, he had to ask what brands and shapes were available. No club could possibly stock all the brands and shapes the members might prefer. It would be the same as a club attempting to stock all the brands of liquor and wine each member wants.

Good common sense indicated that the same merchandising methods used by retailers would be applicable here: 1) Stock the quality brands which had the most best-selling sizes and shapes.

2) Price was to be no deterrent. After all, the club had a "captive" customer, and, if the proper brand and shape were available, there would be no sales resistance. However, don't over or under price your cigars. Sell a 30c cigar for 30c and be satisfied!

3) Try to find or develop some way of displaying the variety or shapes in very little space.

4) Attempt to merchandise the cigars with little or no extra attention.

5) Be sure that the members are always able to obtain fresh cigars.

The club manager spoke with a cigar smoking member and was informed that a world leader in luxury cigars had recently introduced a merchandising concept that was the answer to the above criteria. Contact was immediately made with the manufacturer to discuss the possibilities of increasing club cigar sales.

The manufacturer, Gradiaz-Annis, Division of General Cigar, maker of Gold Label cigars, suggested that the club test their new Golden Pak Bar. This is a special display unit that stocks six of the best selling cigar shapes and sizes, packed in alumipaks of three, four, and five cigars. Personalized packs with the club name are obtainable with specified minimum orders. The alumipak is constructed to protect and preserve the freshness of the cigars. The display bar is a permanent all-wood construction display, laminated in gold, that takes up no more counter space than a single box of cigars.

One look at the display bar convinced everyone that this was worth trying. Best of all, it would cost less than \$20 to get the program started.

It was agreed that the present inventory of brands and shapes would be retained and that the only difference would be in the installation of the display unit. In addition, it was agreed that since this was a test, the unit would only be installed at the back of the club desk on top of the glass humidor currently stocking boxed cigars. This was far from the best location but would certainly test the efficiency of the display unit.

The result was fantastic. In a period of 18 weeks, a total of 1,091 premium priced cigars were sold. Furthermore, sales from the boxed cigars remained identical to the previous year. In short, all of the sales from the display bar were plus sales secured without any additional effort. Furthermore, sales from the display bar were higher than those sold in a regular cigar store. The club is convinced that they can make additional cigar sales through the uses of the cigar display bar. They plan to install a unit at the bar and in the pro-shop. Interviews with various members and their guests have indicated favorable response to the concept.

These display bars also had great success at other country clubs. For example, from June, 1966 to December, 1966, a Pennsylvania club installed this manufacturers unit for the first time and sold a total of 1,222 cigars of various sizes during this period. Another club in southern California enjoyed similar success.

A recent smoking survey conducted by GOLF Magazine indicated that 91 per cent of smoking golfers smoke while playing and 88 per cent of these would purchase their products at the club, if available. Even though the total dollar volume is not huge, the sales potential of cigars at the country clubs should not be overlooked. No one has to do anything extra to secure extra income at an excellent profit.



## **Experts Study Battery Care**

The following report resolves many of the conflicting recommendations on battery maintenance.

> By ROBERT L. BALFOUR Vice president, Club Car Division, Stevens Appliance Truck Co., Augusta, Ga.

Golf course personnel have been concerned with a number of conflicting recommendations having to do with the care and feeding of golf car batteries. In an effort to reach agreement our company submitted a questionnaire to most battery and battery charger manufacturers consisting of 19 multiple-choice questions. This represents a consolidation of answers received together with our own theory developed after several years of research and field work.

Battery Water Level—When watering the battery it is generally best to add the water near the end of charging or after charging the batteries. During charging, the electrolyte expands and batteries leveled before charging may overflow out of the cell vent during charge. However, the electrolyte level should never be allowed to fall below the top of the separators. If the electrolyte is below the tops of the separators enough water should be added, before charging, to raise the level to the tops of the separators. Water should be added 3/8th of an inch above the plates.

In no case should anything but water be added to batteries in field service. Even though the electrolyte solution overflows and acid is lost do not add additional acid. Under some conditions battery electrolyte can be altered, however, this should only be attempted by thoroughly qualified battery technicians.

Type of Water to be Used—The obvious safe answer is to use distilled water only and do not use a metal container to hold the distilled water—use only glass or plastic containers.

City tap water has been used by many people without difficulty and any water that is potable (drinkable) is probably O.K. However, it should be recognized that certain impurities (notably chlorides and iron compounds) are harmful.

Obtain an analysis of your city water and check same against the recommended maximum allowable impurities in water as shown in Table I (page 48).

Each local telephone office must maintain a large number of stand-by batteries. By telephone company regulation, each office must submit samples of their "local water supply" to a testing laboratory in the East periodically and, as a result of these tests, they are told if the local water supply is approved for use in standby batteries or if they must use distilled water.

We recommend that personnel at any golf course, in order to save testing expense and make certain you are using the right kind of water ,telephone their local telephone office and ask the foreman if they use city water or distilled water in their stand-by batteries. If golf courses will maintain their golf car batteries with the same kind of water used by the local continued on page 48



THE RAIN BIRD BRAINBIRD

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cycle the same way. Two mount- Inc., West Pioneer Parkway, Peoria, Illinois (in the East and Midwest).



#### BATTERY CARE

telephone company, they will know they are safe in using the local water.

How to Retard Corrosion—A nonmetallic grease is used to retard corrosion on the battery terminal posts and BiCarbonate of Soda is best as a cleaning solvent to remove grime from the top of the batteries. Do not let any of the cleaning solution enter the cells, as the cleaning solution acts to neutralize acid and will weaken the electrolyte solution, thus reducing its effectiveness. There are several different commercial products on the market for this purpose.

Charging of Batteries—When you overcharge a battery some of the lead in the positive grid changes to lead peroxide and the battery can become inoperable due to positive grid disintegration. When you undercharge a battery the problem is one of sulphation. Whenever a cell is discharged below the zero voltage point the polarity is reversed and the battery is beyond repair.

Overcharging used to be more of a problem when ballasted constant-current chargers were in service, but not so today with ferro-resonant taper-type chargers. In fact, some firms recommend today that you should charge your batteries to a point of putting back 130 per cent of what you took out. Too frequently, in

#### Table I—Recommended Allowable Impurities in Water

Impurity	Calculated as	Parts per Million		
Color	Constant Son	Clear & White		
Suspended matte	Trace			
Total Solids		100		
Calcium & Mag-				
nesium oxides	CaO & MgO	40		
Iron	FE	5.0		
Ammonia	NH4	8.0		
Organic & volati	50			
Nitrates	NO3	10		
Nitrates	NO2	5.0		
Chloride	CL	5.0		

order to press a golf car into service when it is needed, to reduce an electric bill or in fear of overcharging, the golf cars are actually being *undercharged* and sulphation results.

Our current recommendation is the MAC 1555 battery charger, is it takes all of the guess-work out of charging batteries and eliminates any possibility of either over-charging or under-charging the batteries. When a car is not in service the battery charger plug is plugged into the car. As long as the red light indicator is *ON* the car is *NOT* to be used. When the red light goes off the car is fully charged and ready for service.

When not in use, especially during winter months, the charger remains plugged in. The charger comes on automatically when charging is needed and shuts off automatically when not needed. Electricity is used only when the charger is operating. All the owner of the car has to do is add water when needed. The MAC 1555 charger shuts off automatically when the battery reaches 44.0 volts (1,260 specific gravity), a full charge.

When to Charge Batteries — Maximum rounds of golf and maximum battery life are obtained when the batteries are charged while they still retain 50 per cent or more of reserve power.

If a golf car is capable of going 36 holes of golf the batteries should be charged after every 18 holes (leaving 50 per cent reserve power). This car could go 36 holes, but taking it beyond the 18 holes will reduce the over-all life of the batteries by reducing the number of cycles of potential electrical power they contain.

If a golf car is capable of going 72 holes of golf it should be charged after every 36 holes of golf. If the golf car goes the full 72 holes it will use up as much as  $1\frac{1}{2}$  cycles of its potential electric power (some battery firms believe a full discharge uses up as much as two full cycles) and if charged after 36 holes it will use up only approximately  $\frac{1}{2}$  of a cycle of the potential electrical power.

Since the potential electric power is continued on page 50



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Here is the Greens Mower that you've been waiting for . . . a real "Pro" in its own right in the field of greens mowers. Performs with fingertip control with rugged durable performance. All this plus an economically designed mower to reduce your maintenance problems. Another high quality feature is COOPER'S selection of top-grade materials that are employed in all of their manufacturing processes. With this insurance of craftsmanship there is no doubt for a smoother running and longer life "COOPER CHAMPION".

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422 South First Ave.

For more information circle number 147 on card

#### BATTERY CARE

#### continued from page 48

400 to 600 cycles, we will be conservative in the following example and use 400 cycles as being the normal life of a golf car battery. The chart in Table II will show you when to charge a battery and approximately what life to expect of the battery.

In other words, if you leave 75 per cent reserve in the battery at the time you charge the batteries you use up only  $\frac{1}{4}$  of a cycle. If you leave 50 per cent reserve in the battery at the time you charge the bateries you use up only  $\frac{1}{2}$  of a cycle. When you go beyond the recommended 50 per cent reserve you drain your potential electric power at a faster rate. If you leave 25 per cent reserve you use approximately a full cycle and if you go all the way and drain all the power you use up at least  $\frac{11}{2}$  and perhaps as much as two cycles of the approximately 400 cycles of life the battery contains.

While example (A) wil give you 800 rounds of golf in terms of battery life it would be a poor income producer for a golf course as it could only be rented out once a day before having to be taken out of service to charge the batteries and if you go the 2nd round example (B) shows you how you would shorten the battery life. Example (E) will give 1,600 rounds of golf before batteries must be replaced, but this car can only give 2 rounds of income before having to be taken out of service for battery charging.

Cost of Electricity to Recharge—The determining factor is the ampere-hours which must be returned and this is a function of the depth of discharge, which varies with the discharge rate. The cost of recharge is determined by the input current to the battery charger.

If we assume an average discharge rate of 35 amperes, a total of 140 A.H. may be removed from the battery. If we further assume a return of 120% of the previously discharged capacity then 168 A.H. must be returned. The probable average charging voltage is 42 volts, thus 42 x 168 equals 7,056 watt hours consumed in the re-charge. If we further assume a charger conversion efficiency of 65% then 7,056 divided by .65 equals 10855 watt hours to be taken from the AC power line for the recharge. Assuming a power cost of \$.025/kilowatt-hour the recharge would cost:

 $\frac{10,855}{1,000} X \$.025 = \$.271 \text{ or } 27.1 \phi$ 

If these batteries were charged when they still retained 50 per cent reserve the cost of charging the six 6.3 volt batteries would be only 13.6 cents.

Obviously, each golf car requires slightly different treatment and maintenance and it is highly recommended that you follow the manufacturers' specifications.

Nun Golf Golf Proc Batt Disc	hber Ang H Car Iuce I eries harge	of Ioles Will Before Are d	Number Golfing At Tim Golf ( Battery Charge	er of g Holes ne Car / Is ed	Cycl Pote Elec Pow Expe	es Of ential tric er ended	Reserve Left In Battery	Approximate Car Usage (18 Hole Rounds)Before Batteries must Be Replaced	Number Of Charges In Battery Life	Elec Cost Cha Batt	t of rging teries
A.	36	holes	18	holes	1/2	cycle	50%	800	800	13.6	cents
Β.	36	holes	36	holes	11/2	cycles	0%	532	266	27.1	
C.	18	holes	9	holes	1/2	cycle	50%	400	800	13.6	
D.	18	holes	18	holes	11/2	cycles	0%	266	266	27.1	
E.	72	holes	36	holes	1/2	cycle	50%	1,600	800	13.6	
F.	72	holes	72	holes	11/2	cycles	0%	1,064	266	27.1	
G.	108	holes	54	holes	1/2	cycle	50%	2,400	800	13.6	
H.	108	holes	108	holes	11/2	cycles	0%	1,596	266	27.1	**
1.	108	holes	27	holes	1/4	cycle	75%	2,400	1,600	06.8	
J.	108	holes	18	holes	1/6	cycle	83%	2,400	2,400	04.5	

#### Table II—Life Expectancy of Battery and When to Charge