

# THE GOLF COURSE

A MONTHLY BULLETIN DEVOTED TO THE DISCUSSION OF MODERN METHODS AS APPLIED TO GOLF COURSE CONSTRUCTION AND UPKEEP

## The Use of Dynamite in Golf Course Construction.

*(The first installment of an article explaining where the use of dynamite will be found practical and economical in the building of Golf Courses. Thanks are due E. I. du Pont de Nemours & Co. for their assistance in its preparation and also for the cuts.)*

### I

#### INTRODUCTION

**L**ANDS have been cleared, drained and tilled for many years by the prodigal use of labor or Man Power. Larger areas are yet to be cleared and further improvements must be made in millions of other acres in order to supply the ever-increasing demand for food and clothing, and also the growing demand for more and better golf courses.

Old methods of developing land by Man Power alone can be used no longer, for the greatest scarcity, at present, is labor. It is indeed so scarce and, when available, so expensive, that it is becoming increasingly difficult to make developments or to install labor-saving devices in order to effect a saving in the future.

But no matter how difficult it may be to get men, explosives are always available and the demand for increased amounts can be quickly supplied for the job. A saving in Man Power is a

saving in money. Explosives are now included with horses, steam and gasoline as conservers of manual effort.

*Explosives.*—Explosives are solids or liquids which can be changed instantaneously by a spark, great heat or powerful shock into gases having many times the volume of the explosives in their original form. Coal and wood are changed slowly into large volumes of gas by burning; water is changed into a large volume of gas (steam) by heating. This is the whole theory of explosives; and much in their use, which would otherwise seem difficult to explain, is easily understood if this be borne in mind.

Blasting explosives are divided into two classes: "High Explosives" and "Low Explosives." High Explosives, more commonly known as "dynamite," include all of the explosives which can be properly fired or detonated only by means of an intermediate agent such as a blasting cap or electric blasting cap

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# The GOLF COURSE

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R. O. SINCLAIRE, *Editor*

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WE think a timely question to discuss is the advisability of purchasing any golf course supplies required for next spring well in advance.

First of all we feel that this will mean a considerable saving to the customer because grass seed and other articles, Humus, etc., are quite likely to advance very shortly.

The price of one of the most popular makes of triple mower has already advanced \$50.00 and this is only an example of what is happening in the case of numerous other golf course implements.

Most fertilizers are continually advancing in price, and this applies also to sheep manure, barnyard manure, etc. At present we can quote you most advantageous prices on any requirements you may have and trust that we may hear from you.

On grass seed and Humus we are able to take orders now for delivery in the early spring at practically the same prices which have applied during the last six months.

Another reason why we feel that you should place your orders now is the

great uncertainty attached to the railroad situation. So far we have had little difficulty in making prompt and satisfactory shipments, but how long this will last is problematical. Embargoes are frequently being declared and a failure to have material on hand when it is vitally needed oftentimes costs a club dearly.

Though we realize that many of our customers will retrench as much as possible under the present war conditions, we feel that they will appreciate the necessity of maintaining the golf courses of the country in reasonably good shape. A failure to do this means much needless expense in the long run, for if a course is allowed to run down badly it will take years to re-establish proper turf conditions.

DURING the last few months we have been highly gratified to realize how much our publication, THE GOLF COURSE, is appreciated. Many letters coming from all parts of the country inquiring why THE GOLF COURSE had not been received lately have proven that the chairmen of green committees and others interested in golf course construction and maintenance have learned to look for THE GOLF COURSE regularly and have been guided by the articles we have published, both in regard to golf course architecture and questions pertaining to the establishment and maintenance of proper turf, which come up continually.

We wish again to thank all our friends for the interest they have shown in THE GOLF COURSE, which has more

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## One-Shotters

BY THE OBSERVER.

PLAYING over many courses I find the greatest pleasure in the good one-shot holes which each offers, and after rounds, when my three companions and myself talked of the day's golf with our feet under a table, I observed that holes of this type furnished the main topics of conversation. After questioning many golfers, I am convinced that the one-shotters provide the spice for the sport's pudding. The three or four and sometimes five holes, which may be reached from the teeing grounds, either make or break a course, and any lay-out that does not contain feature one-shotters is dreary indeed no matter how excellent it may be in other respects.

The one-shot hole supplies quick action, with success or failure depending on one stroke. Probably this is the secret of its gripping appeal. Usually the greens are more attractive than the others for they and their approaches constitute the hole. The character of the ground, or maybe water, between teeing ground and green may be of such a terrifying nature that an all absorbing realization of the penalty of failure creates a mental hazard. Certainly this feature cannot be ignored, but after all the character of the green and its surroundings is the keystone around which the hole is built.

I have observed many faults, seemingly trivial in the eyes of some but nevertheless vital. The construction of the greens is one of them. When a one-shot hole is planned the architect knows exactly the character of the shot which is to find and hold a certain green, provided it has been hit properly. Several teeing grounds make it possible to demand a certain shot under all wind conditions. With this in mind, the green is planned to take this particular shot and yet we find greens

utterly unaccommodating to a true shot, the type of which is absolutely known. How often do we see greens sloping away from the pitches of mashie or iron? Surely such as these are inexcusable. The sizes of the greens, too, depend upon the length of the shots which are to reach them, small for the wrist-shot pitches and increasing in area as the shots from the teeing grounds lengthen. Only too frequently are there evidences of the absence of any such thought.

The most glaring fault, however, is the blind shot to a one-shot hole, particularly on the very short ones where the real objective is the cup itself. With a mashie in his hands the average player is not satisfied if he only reaches the green. He is playing at the tin and he counts his effort a partial failure if he does not come to rest within reasonable putting distance. He wants to see the flag all the way to the cup, that he may feel the shot, too; and above all he wants the pleasure of seeing his ball strike the ground and eagerly watching its progress. Is it going to take the spin? Is it to stop, or keep on rolling just a bit more perhaps? Any short hole which denies the golfer this great thrill of expectancy is unworthy of a place on any course. I know of a course in Philadelphia where exists a mashie hole, the green absolutely hidden away in an undulating basin, but despite the criticism of the foremost experts the committee hangs on to it. Such a hole leaves a distinctly bad impression.

Any suggestion of freakishness must be avoided. The shot to the green of any short hole should be insured safely provided it is played accurately. For this reason pronounced undulations should be avoided when building greens for holes of pitching length. The reason for this is obvious.

A desirable distribution of one-

shotters will place two in each nine, with the lengths varying from the controlled pitch of 100 yards or thereabout to the full drive which may be considered to measure 240 yards, possibly longer or shorter than this yardage as the character of the ground and turf may provide. A very closely guarded, small green, with trouble all the way, measuring 115 yards; a slightly larger green and not so closely bunkered for an iron of 175 yards; a 90-foot green to take a cleek or spoon of 200 yards, bunkered on the sides and somewhere along the line to catch half topped shots which might run the distance; and a big green, similarly trapped for the full shot with wood—furnish a rather attractive collection. Any one-shotter, which leaves an opening for a badly hit ball to find the green, is open to severe criticism. The type is do-or-die in its demands; even the most ordinary players delight to play one-shot holes of this kind. But it must not be inferred that the bunkering of these may not grade shots, rewarding adequately the daring. Hazards may be arranged in such a way that the most desirable putt awaits the player who courts the greatest danger. Naturally, to accomplish this, the greens must be irregular in shape, presenting the longest face to the shot which comes to it either from the right or left as conditions make evident.

The true line to any green may not be direct and sometimes this is true of holes of the one-shot type. Take for example the Redan, which has been copied on many American courses. It requires a good cleek or spoon to reach the green, which runs diagonally across a direct line between teeing ground and green. The correct line of play is not direct but rather to the right where a well placed ball is thrown in to the pin from the face of a gentle slope. I have observed many cunningly planned one-shotters and as I have said already I find my keenest delight in grappling with them. Strangely, my three cronies, Long, Wild and Short, unitedly agree with me for once.

## Editorial

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than repaid us for our endeavor to give authoritative information on the subjects discussed in our bulletin.

We sincerely regret the fact that it seems impracticable to issue *THE GOLF COURSE* regularly during the coming year, though we do hope to publish at least several numbers. This decision is forced upon us by the handicaps which the war has imposed. Several members of our active organization have already enlisted in the military or naval service and others expect to follow shortly.

This makes it practically impossible for us to devote attention to anything outside of actual routine business, and then again we can not depend on men outside our organization who have been welcome contributors, for most of these men also are compelled to think of other problems just now.

It is far from our intention to discontinue *THE GOLF COURSE* or even suspend its publication for any definite period, and the regular monthly issues will be resumed at the earliest possible moment. We trust this will come very soon.

We want to remind our many readers, who have shown such appreciation of *THE GOLF COURSE*, that any inquiries which they have to make pertaining to subjects generally discussed in the publication will be gladly answered by mail.

It is often possible also for us to send one of our experts to make a personal inspection of turf conditions, etc., and give recommendations as to the proper treatment and we welcome an opportunity of serving you in this way.

## Dynamite in Golf Course Construction

(Continued from page 53)

and not by simple ignition. Blasting powders are classified as low explosives and are exploded by a spark.

*Blasting Powder.*—Blasting Powder is produced in granulations or grains of various sizes. It is packed in bulk in steel kegs containing twenty-five pounds. Although it is invaluable for many kinds of coal mining, quarrying and general excavating, it is not generally applicable to blasting about the farm except for splitting logs for timber or rails. For this work blasting powder is fired by means of safety fuse or electric squibs.

*Dynamite.*—Dynamite differs from blasting powder in that it is more powerful, detonates with much greater rapidity, and has a greater shattering effect. The most important properties which contribute to the effect of dynamite are *strength or disruptive power* and *quickness or shattering power*.

Other factors in the usefulness of dynamite are its stability or keeping qualities and qualities that tend to make it safer to handle. The power to resist cold and water is also highly desirable.

These essentials can be secured and maintained only by the use of the highest quality of ingredients, greatest care and attention in manufacture, expensive and complicated machinery, skillful labor and supervision, long experience, and continued tests.

Responsible people can use and handle dynamite just as safely as they can handle gasoline, matches or coal oil. The energy of dynamite can be directed in the work to which it is adapted as well as the energy of steam can be directed in the work for which it is used.

Dynamite is a solid closely resembling fine, slightly greasy sawdust, and derives its explosive power from different compounds of nitrogen. It is packed in cartridges of heavy, paraffin-

coated paper. The standard size of cartridges is  $1\frac{1}{4} \times 8$  inches, each cartridge weighing approximately a half pound. Shipment is made in tight wooden cases which contain either twenty-five or fifty pounds of dynamite.

When dynamite or other high explosives detonate, the small volume of solid is converted immediately into a volume of gas many times greater than the solid. If the explosive is unconfined the expanding gases will waste themselves in the air, but if it is confined there is a great pressure exerted on the holding material, which if not too strong will be shattered or blown away.

The force of the gases is equal in all directions. If the desire is to blow a boulder or stump into the air the charge is placed below the object. The best shattering is obtained if the explosive is placed in the material to be broken so that the force is exerted on it equally in all directions. This is applicable in blasting soils and block-holing boulders or in splitting stumps.

While the gases exert an equal pressure in all directions they try to escape by the easiest route or along the line of greatest weakness. If the tamping is omitted or is insufficient the tendency will be to blow out through the bore hole. If a hole is placed to the side of a stump the tendency will be to blow out through the more easily lifted soil. The aim should always be to make the easiest way out directly through the material to be moved or shattered.

Dynamite is fired or "detonated" by means of the shock from a blasting cap or electric blasting cap, either of which is known as a detonator.

## II

### BLASTING STUMPS

The root systems of the different forest trees are subject to a considerable number of variations, due to the class of tree, the soil and the depth to sheet water. Ordinarily, forest trees

are divided according to their root systems into three classes. These are: Those having tap roots; those having no tap roots, but only lateral fibrous roots; and those having both a small tap root and many lateral roots. When trees that normally develop heavy tap roots are grown on soils where the ground water level is very near the surface, the tap root will be materially shortened or entirely wanting. Lateral-rooted trees growing in loose soils not troubled by bad drainage, may send heavy lateral roots to considerable depths.

Several factors very materially influence the blasting of stumps, notable of which are:

The character of the root, whether tap or lateral.

The nature of the soil, whether sand or clay, as the kind of soil has much to do with the resistance offered to the dynamite.

The moisture content of the soil.

The state of preservation of the stump, whether sound or partially decayed.

Freshly cut or green stumps are much harder to blast than those from which the small roots and bark have decayed.

Success in stump blasting is nothing but a matter of common-sense and discretion, and the work may be undertaken by anyone of reasonable intelligence, who will first try a few experiments on the small stumps, and follow out carefully the rules to be laid down later.

#### *Blasting Tap-Rooted Stumps.*—

There are two distinct methods of blasting tap-rooted stumps. The charge can all be placed in a single hole bored into the root, or it can be placed in one, two or three holes alongside the tap root. When two or more holes are used, electric firing must be practiced. Each method has its advantages. Placing the charge in the stump requires more labor and a smaller charge, while the other method requires but little labor and a greater amount of explosives. The first

method reduces the stump and tap roots to small fragments.

*Loading in the Tap Root.*—In placing the charge in the root a spade is used to remove a little soil so that the tap root is exposed to a depth of a foot or more. The hole is bored diagonally downward through the center of the root, using a heavy 1½ or 2-inch wood auger. This should reach well below any possible depth of subsequent till-

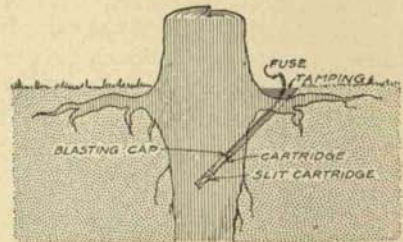


FIG. 1. METHOD OF BORING AND LOADING A TAP-ROOTED STUMP FOR A CAP-AND-FUSE BLAST. THIS LOCATION OF THE BORE HOLE IS BEST WHEN THE BORING IS DONE WITH HAND AUGERS.

age, and more than half way through the root.

In loading it is best to use a half-cartridge primer and remove the rest of the charge from the paper shell. Pack the charge firmly in the bottom of the hole and press the primer firmly against it. The hole should then be tamped tight up to the very collar. Better results will be obtained if the soil is pressed firmly back into the hole made to expose the tap root (Fig. 1).

The charge will vary from a half-cartridge primer for small roots to three or four cartridges for very large solid stumps. Stumps having decayed or hollow tap roots should not be loaded in this way, as they can be gotten out better by two or more charges placed around the tap root.

When for large tap-rooted stumps that are so firmly brace-rooted that the single hole method of blasting is ineffective, two or more charges are distributed around the tap root. The same care should be exercised in putting down the holes, and if the stumps are large the holes should be not less than

four feet deep. Only electric caps can be used. The charges will vary from  $1\frac{1}{2}$  to  $2\frac{1}{2}$  cartridges for each hole.

*Blasting Small Lateral - Rooted Stumps.*—When stumps have no tap root, but only lateral ones, the loading

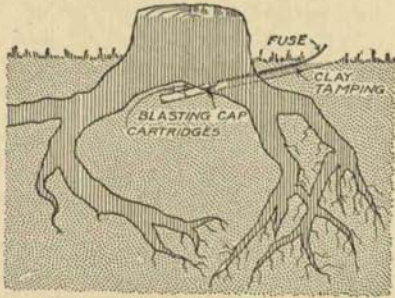


FIG. 2. CORRECT METHOD OF LOADING A SMALL STUMP FOR A SINGLE CHARGE BLAST. THE CHARGE MUST BE LOADED WELL UNDER THE HARDEST PART TO LIFT, AND WELL TAMPED.

will depend on the nature of the soil and the size and state of preservation of the roots. When they are small or the roots are partly decayed the charge can all be placed in a single hole started a little way back from the stump and sloped under the part of the stump that will be hardest to lift (Fig. 2). The

the stump and fold the parts back without blowing them out. Shallow loading is advisable only when the stump is to be split and then pulled. It is seldom for blasting the stump out entire, that the loading should be shallower than 30 inches, and, if the stumps are hard to blast, 4 feet is better.

*Blasting Large Lateral - Rooted Stumps.*—The use of electric blasting is essential to the best success in blasting large stumps or those having wide-spreading roots. If the charge is confined in a single bore hole, as in Fig. 18, the effect will be to split and not lift the stump, but if the same or a smaller charge is distributed in several well-located holes, the blast fired by electricity will lift the stump perfectly. The number and location of the holes must be governed absolutely by the individual stump. For stumps slightly larger than can be lifted by a single charge, two holes will usually be sufficient. These should be on opposite sides of the stump, and should be inclined under the stump. For larger stumps three or more holes should be used. One of these should be under the center of the stump and the rest so placed around the outer edge as to form a circle under and around the

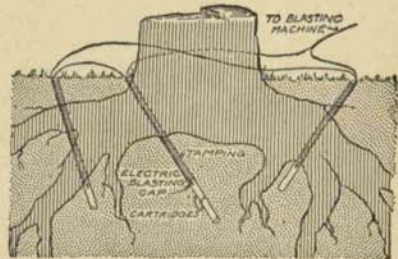
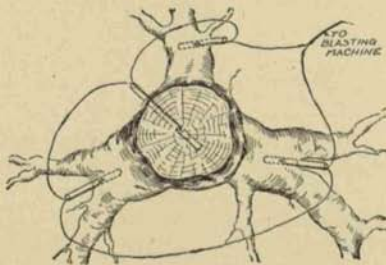


FIG. 3. METHOD OF LOADING LARGE LATERAL STUMPS WITH DISTRIBUTED CHARGES, OR AN ELECTRICALLY-FIRED BLAST. "A" SHOWS WHERE THE HOLES SHOULD BE STARTED AND, IN A GENERAL WAY, HOW THEY SHOULD POINT, AND HOW THE WIRES ARE CONNECTED IN SERIES TO THE LEADING WIRE. "B" SHOWS THE LOCATION OF THE HOLES UNDER THE STUMP.

charge will run all the way from less than a cartridge to several cartridges.

Here, again, the depth of the holes will play an important part. If they are too shallow the blast will only split

holding roots, as is shown in the two accompanying cuts (Figs. 3 and 4).

Care should be exercised to get the center or main charge well under the stump. This is needed for lifting and

splitting the heavy part. The other charges should be distributed under the large roots, and may be some distance away from the stump. For this kind of blasting only electric-blasting caps can be used.

As in all stump blasting, the holes should be well down into the subsoil—not close up to or in contact with the wood. The best tools for making the

cient use of the explosives the shots should be fired as soon as possible.

**Blasting Hollow Stumps.**—Many of the stumps are found to be only shells, the heart having been entirely rotted away. To blast these successfully drive a bar or rod into the soil down through the hollow, and tamp the stump full of moist soil, remove the stake and load in the hole left by the post and tamp solid. Additional charges placed under the spreading roots should be used, and fired electrically.

**Approximate Charges for Blasting Stumps.**—No absolute rule can be laid down giving the required charge for blasting stumps of different sizes, but the following, which is based on old but solid stumps in firm, dense soil, can be used as a basis, making variations either way as may be required:

Diameter of Stumps in inches	12	18	24	30	36	42	48
Number of Cartridges of Red Cross Farm Powder	3	4	6	7	8	12	15

If the stumps are green, or if the soil is loose or sandy, these amounts must be increased, but if the stumps are partly decayed, lighter loading will do the required work.

These approximate estimates, of course, are based upon the idea that the stump is to be blasted out entirely. If the object is to merely break or loosen the stump before or after pulling it

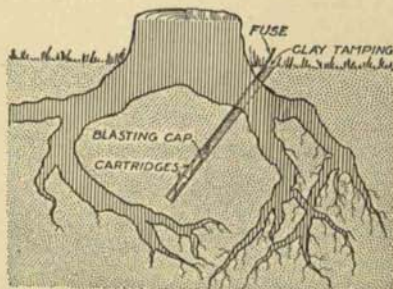


FIG. 5. LOCATION OF A SHALLOW BLAST FOR SPLITTING A STUMP FOR PULLING. THE CHARGE SHOULD BE PLACED CLOSE UP TO THE WOOD AND SHOULD BE JUST HEAVY ENOUGH TO SPLIT THE STUMP.

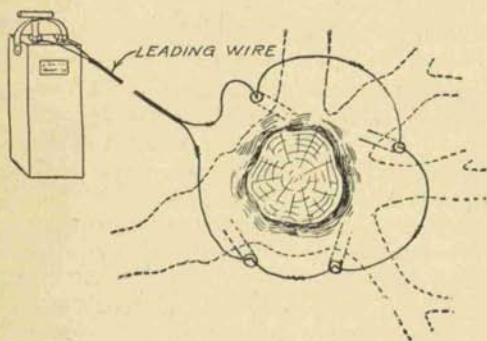


FIG. 4. SHOWING FULL DETAILS OF LOADING DISTRIBUTED CHARGES, UNDER AND AROUND A LARGE STUMP FOR AN ELECTRICALLY-FIRED BLAST. THE LEADING WIRE SHOULD NOT BE LESS THAN 250 FEET LONG.

holes are the crowbar and the subsoil punch. Soil augers are sometimes used.

Each separate charge, or hole, is primed with an electric blasting cap. The wires to these caps are connected as is shown in Fig. 4, and to the leading wire, which is in turn connected to the blasting machine. Several stumps can be wired into the same blast and fired together.

**Blasting Stumps From Very Soft Soil.**—For cypress, willow or other stumps in very soft, swampy soil, modification must be made in the methods of loading on account of the poor resistance offered by the soil and the enormous number of spreading roots. The holes must be so distributed that not only the stump, but all of the main-spreading roots will be blown out down below plowing depth. Quicker-acting dynamite of 40 or 50 per cent gives best results. To insure the most effi-



with a stump puller, then, of course, these estimated charges can be reduced to one-third or one-half.

Each operator can easily determine for himself, by making a few experimental shots, what the proper charges will be. Of course, the aim should be to do the work with the least possible amount of powder. As a starting point, we would suggest using the charges mentioned in the table above. They can be increased or decreased in keeping with the results of the test shots.

*Felling Trees.*—The loading for blasting down standing trees is the same



FIG. 6. SHOWING LOCATION OF A CHARGE OF EXPLOSIVES IN A HOLLOW-PULLED STUMP.

as for stumping, with the important difference that heavier loading is required, because of the greater weight to be lifted. If this work can be done during



FIG. 7. LOCATION OF A HOLE BORED INTO A PULLED STUMP FOR SPLITTING. SOME PREFER TO BORE SUCH A HOLE IN THE SAME DIRECTION AS THE NATURAL HOLLOW (FIG. 6).

a high wind, the wind load on the tops of the trees will materially assist in investment in a puller, explosives and

a good machine work nicely together. All men have their individual tastes and preferences. Some swear by explosives and others by stump pullers. A third class takes the middle ground, bringing them down. *When a tree is valuable for saw stock it should not be blasted down*, as the blast may split the trunk in such a way as to ruin it for the sawmill.

*Combination Methods of Stumping.*—Stump pullers are on the market operated by hand power, horse power, gasoline engines and steam. On clearing jobs large enough to warrant the and uses both in conjunction. On the large jobs a saving in time and money is effected by the combination; the stumps are well shattered; the holes are small; and the final fitting of the land made easy.

This combination method makes use of dynamite for splitting the stump and freeing the roots of dirt either before or after pulling. The puller is used to draw the roots or stump, the final object being to clear the land and dispose of all stump fragments. A large number of tests, chief of which are those recently conducted under the direction of the University of Wisconsin, have proven that on large areas the use of this method is better than either pulling or blasting alone.

The advantages of using a puller and explosives in conjunction are:

- (1) A saving in explosives;
- (2) A saving in time;
- (3) A saving in labor;
- (4) Less strain on machinery, horses and harness;
- (5) Greater ease in handling the stump after it is out;
- (6) Does away with the disagreeable and time-consuming work of clearing dirt off the roots;
- (7) Does away with a large part of the work of filling the hole.

*When to Pull Stumps.*—When horse or other power is available, and large numbers of small stumps are to be removed from sandy soils, the puller, alone or with a minimum of dynamite, is

better and more economical than blasting.

**When to Blast Stumps.**—When the stumps are scattered, as in old cultivated fields; or when there is but a small amount of clearing to do in any one place, as in clearing up small wood

against the forks where the roots branch out from the stump. The charge, which is usually fired with a blasting cap and fuse, should be just sufficient to split and loosen the stump.

This method is highly satisfactory for green stumps or those having heavy

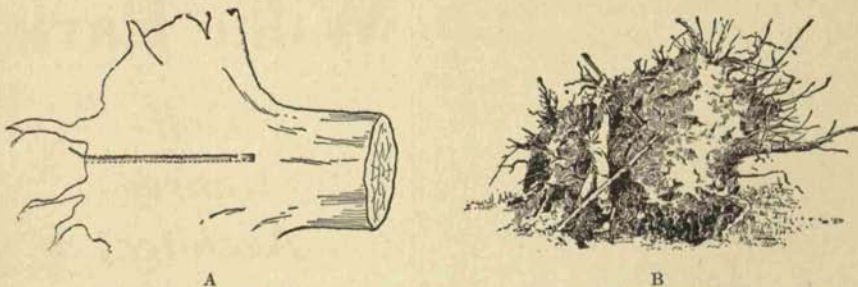


FIG. 8. PUNCHING A HOLE FOR A SPLITTING CHARGE THROUGH THE EARTH CLINGING TO THE ROOTS OF A STUMP. "A," LOCATION OF BORE HOLE; "B," LOADING THE CHARGE.

lots or corners, the advantage is undoubtedly with explosives used alone.

Dynamite, loaded well below the ground level, should be used without heavy pullers for clearing stumps out of orchards.

**When to Use Combination Methods.**—The use of combination methods is recommended for general clearing operations, not covered in the two general recommendations just made, where the stumps are either large or green, for under these conditions the most careful work must be done to get the desired results with either individual method. Occasional failures to blast the stump out entirely and the balls of earth on the roots lifted by the pullers are both objectionable.

**Blasting Before Pulling.**—Perhaps the most satisfactory general application of the combination method is to blast the stumps and then pull the fragments. The loading is done in keeping with Fig. 5. The object is to split the main part of the stump and loosen the brace roots from the ground so that a minimum of earth is pulled out. The loading should be shallow, so that the hardest blow of the blast is directly

spreading roots, especially on silty loams and heavier soils.

**Pulling and Blasting.**—In this application of the combination methods the stumps are first pulled and then blasted to free the roots of dirt and to split the stumps so that they can be piled and burned or used for other purposes. It is not so well suited to extremely large stumps or those having heavy spreading roots as is blasting before pulling. It finds its chief use on stumps that have large single roots or on sandy land.

**Blasting Pulled Stumps.**—There are three methods of blasting pulled stumps:

(a) Any cavity or hollow in the stump can be loaded (Fig. 6). The hole should be well tamped.

(b) A hole can be bored into the thick part of the stump near the original ground line (Fig. 7).

(c) A hole may be punched through the mass of earth, on the bottom of the stump, to the forks of the main roots (Fig. 8).

**Disposal of Stump Fragments.**—Land is not cleared when the stumps are simply out of the ground, for they are frequently more in the way when

lying on the ground than they were when in the ground. All blasting tends to split stumps into fragments that can be more easily handled. If the stump wood is of value for fuel, or for distillation, it should be saved and hauled to market as soon as possible. Small fragments are naturally much easier to handle. Stone boats or sleds can frequently be used for short hauls and are easy to load and unload. For longer hauls wagons are better.

In many localities stump wood is simply waste, as there is no market for it either for fuel or for distillation. In such cases the easiest and quickest method of burning is to be desired. There are many methods of piling for burning. Each method has its advantages under peculiar circumstances. The selection of method should be made in accordance with the individual needs.

**Building Small Piles.**—On small stumping jobs, especially where there is a considerable amount of trash to be burned, the building of small piles, including only two or three stumps, is found very satisfactory. The largest stump fragments can be used for the base of the pile, and the smaller fragments piled on top by hand, or by means of teams or pullers.

**Building Large Piles.**—Frequently, especially on extensive clearing jobs, it is better to build large piles. When it is necessary to leave the stumps for some time to allow them to dry out, this is an excellent method. Some claim that the stumps burn much better when piled in this way.

It also allows the free cleared ground between the piles to be plowed and worked while waiting for the piles to dry out sufficiently to be burned.

*(To be Continued)*

BRITISH OPEN CHAMPION  
1887 - 1889

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# Willie Park

## Golf Course Architect

*The Originator of the  
Modern Golf Course Design*

Room 802, 25 W. 45th Street  
NEW YORK CITY

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*A few of the courses made,  
planned or re-arranged abroad:*

Sunningdale	Coombe Hill
Worplesdon	Montrose
Formby	Burhill
Totteridge	Monte Carlo
La Boulie	Wimbledon
Huntercombe	Gullane
	Southampton

*Steadily engaged since coming to  
this country in designing and  
laying out golf courses at*

Detroit	New York
Montreal	Baltimore
New Britain	Boston

and Many Other Golf Centres  
in America

# CORNELL SYSTEMS

OF

## Irrigation and Water Supply

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