CHEMICALS AND PESTICIDES

ROCRAFT LIMITED

Rocraft Limited, makers of the Red Dragon Gang Mowers, have added security cabinets to their range of products. In addition to their gun cabinet range they manufacture chemical and pesticide storage and handling cabinets which meet the requirements of guidance issued by the Health & Safety Executive.

The standard cabinet of 200

The standard cabinet of 200 litres capacity is strongly made using 2mm (14 guage) steel and fitted with a Chubb 5 lever security lock, drain plug and

louvered vents.

For easy access to the storage space a large sidehinged door has been fitted and a hinged lower shelf is now a standard feature making the containment area available for larger cartons or drums.

Two other chemical cabinets for transporting 50 litres or 25 litres are made of 1.2mm (18 gauge) with safe edges.

The top opening lid is fitted with a continuous butt hinge and sealed with a fixed Neoprene gasket, a lockable catch retains the lid when closed.

Within both cabinets is a

sump to contain spillage and a drain plug to release any spilled liquids.

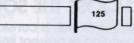
Fold down lift handles make carrying easy by either one or

two persons.

All cabinets have bolting down holes in the base and are finished in stoved canary yellow paint, an official hazard warning logo is also fitted.

Special cabinets to the customers requirements can be quoted for upon

application.



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ISONS Tritox is weedkiller tailor made for fine turf use and comprising three powerful herbicides. MCPA, Mecoprop and Dicamba. Tritox is a versatile product controlling a wide range of turf weeds from White Clover Plantains and Daisy to more stubborn species like Yarrow, Piert. Trefoil. Dandelion, Pearlwort and Knotgrass.

ICI 'DACONIL'

OOD turf management in the early spring is crucial to obtain hardwearing and healthy greens and fairways which can survive the rigours of a long playing season. As well as applying the appropriate 'Longlife' Fertilizer, ICI Professional Products advise the use of 'Daconil' turf contact fungicide at the first sign of disease or as a followup to winter fungicide treatments.

Turf pests also become active in early sping, in particular leatherjackets which are expected to be a serious problem following the large number of craneflies seen last autumn. At the first sign of damage 'Gamma-col' turf should be applied. Where worm casts are a problem 'Tornado' applied in the spring will give control over the critical period. Weed control should wait until the weather gets warmer, when Super 'Verdone' can be used to control most common broad-leaved weeds in turf.

A & R FAIRWAYS PEST CONTROL

& R Fairways Pest Control specialise in the exclusion, eradication or management of mammals and birds which harm turf or cause a nuisance to those who care for it.

Based in North Wales they already provide a variety of services to Golf Courses, Estates, Farms and The National Trust. They currently operate in England, Scotland, Wales and the Channel Islands

Much of their work involves the control of moles and rabbits and the provision of suitable fencing for the control of animals that are injurious but

protected.

There are few turf pest control problems that cannot be dealt with through a combination of consultancy, service and staff training. For a little free advice or a complete pest management package, contact the specialists A & R Fairways Pest Control advertise in our "Classified Section"



GREENKEEPING





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TORNADO.* Based on carbaryl, Tornado gives economical, effective and long-lasting control of casting worms. Because it works by contact and ingestion it gives quick results and good residual activity. The special liquid formulation is easy to mix and simple to apply. After application it leaves no unpleasant odour—so as soon as the grass is dry, play can continue.

DACONIL[‡] turf. A broad spectrum fungicide for the prevention and control of major turf diseases. Its unique multi-site action and chemical composition means that even after years of successful use it continues to be effective – even sequential spraying programmes create no problems. Daconil turf has dependable and

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MCCONNEL DA

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DABRO

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TOP DRESSER

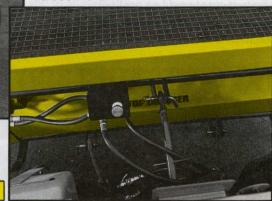
he single hydraulic control valve on the new McConnel Dabro Top Dresser means you can adjust the amount of dressing you spread, so you don't get those lumpy overdressed concentrations.

An agitator bar keeps your dressings on the move, prevents bridging and allows dressing to fall freely on to base roller. The brush then sweeps off the dressing to give a good even spread.

Three point linkage removes the need for wheels and also means you can dress in the tightest of corners.

A visual check on dressing levels in the hopper can be done from tractor seat and a grid top, stops unwanted items getting into the hopper.

Functional robust design with easy access to all parts will make The McConnel Dabro Top Dresser a favourite across the land.



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ASPECTS OF DESIGN

SOME ESSAYS ON GOLF COURSE ARCHITECTURE 1920

E can finally ease out of the rut I had got you into and leap boldly forward into the Twenties. I shall throw in the Thirties for good measure but we are unlikely to get that for this month.

I therefore hasten to remind you that we had just won the First World War with the aid of Dr Mackenzie and the greenkeepers. The time is now 1920; the place, East Hendred; the characters, Colt, Alison and Mackenzie. They have reassembled after a war spent sewing up food parcels, ciphers and the wounded respectively.

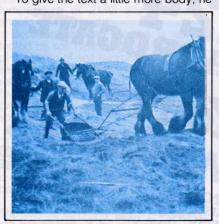
After comparing their gruelling war-time experiences, the talk turned to business and how to publicise the new partnership. Colt told them of his plan. He had already written to all his old customers to tell them that if they would like to repeat the experience, C.A. & M. would be happy to deal with the order.

A postcard would do. If he selected the best replies, especially those from abroad, and added a few chapters of his own on the fundamentals of golf course architecture he had the makings of a nice little book. However, being of a generous nature, he was prepared to give the two youngsters a chapter each and suggested Alison should start (as the A's always did) and Mackenzie should finish. A.C. & M. would be easier to index in an orderly manner.

Moreover, his old friend, Bernard Darwin, was knocking out an article for County Life every week and would be able to persuade that outfit to publish the slim volume and would doubtless give it a boost in a future review. Alison and Mackenzie looked at each other and winked. The old man had lost none of his cunning because of the rationing. It had certainly been a good day's work when they hitched their stars to his De Dion Bouton.

It was only in the train going back to Leeds to see his father, that Mackenzie remembered those lectures, which he gave in 1912 to the Northern section of the Golf Greenkeepers Association. They wouldn't make a bad little book, he mused. He would call it "Golf Architecture".

To give the text a little more body, he





Harry S. Colt (in Homburg) at St Cloud, France.

would get Colt to write a preface. He had better do that in any case, otherwise the old man might get shirty over Mackenzie having a chapter in "The Essays" and then, dammit! producing another book of his own. He returned to the Lancet and lit up the seventeenth Gold Flake of the day. He was a great health fanatic.

And so it came about that these two books were published in the same year and their authors set about making some of the finest golf courses that could be imagined, always respecting the theories which they had set out in their writings.

Architects today tend to do the job first and write about them afterwards to explain why it is so good even if nobody likes it. These three wrote first and practiced what they preached. They had of course, operated earlier but never on the scale which now developed.

Alison went off to North America and produced 20 new layouts in U.S.A. and Canada, finishing off the last four holes at Pine Valley which Colt had planned previously. Mackenzie followed a year or two later, did 20 new ones in California alone, some being everlasting memorials. Colt was doing Wentworth, Sunningdale "New", Brancepeth Castle, Brockenhurst Manor, Calcot Park, Camberley Heath, Churston, Moor Park, Prestbury, Effingham, Tandridge, Teignmouth, Trevose— I could go on but already feel hot breath down my neck.

There has been growing interest in Alison recently. He seems to have been perfectly happy to play second fiddle to Colt (whom he greatly admired) in spite of having total responsibility for layout of his own thousands of miles from base in America and later Japan. His deep, greenside bunkers are legendary. They were heartily recommended by Horace G. Hutchinson in his long letter for "The Essays" and Alison, always a traditionalist, made them hurt.

Last month the Burning Tree Club in Maryland wrote to ask for any personal notes about Alison which I might have, and when replying I asked if they had any of these deep bunkers. Indeed they still had though one in particular had disappeared "to the regret" as the writer nicely put it, "of many, but to the relief of some".

On the day of the Emperor Hirohito's funeral, a Japanese journalist came to see me at Woodstock with two young women, a photographer and an entrancing interpreter, whose slave I immediately became. I had debated whether to wear a black tie in view of the solemnity of the day but finally settled for a more casual style with a snazzy little red cravat and a there's that hot breath again, so no matter:

Relaxed over lunch and wishing to establish a firm rapport with the interpreter, I mentioned my dilemma that morning when sorting out the correct rig for meeting Japanese citizens on the day their Emperor is laid to rest. Would it, I asked have been better to wear black? They rocked with laughter as only Japanese can.

Come to think of it, the question was pretty silly in view of the moderately slinky suiting encasing the writer, and the bomber jacket and jeans adopted by the camera woman. Nakoro, as I was pleased to be calling the interpreter by this time, was stylish, restrained yet colourful and quite adorable.



The 10th Green at Pine Valley.

Emboldened by my success with the black-tie story, I let slip the news that I had actually been a sort of guest of Hirohito for 3½ years during the war. They thought this was even funnier, I suppose, in a way, it was.

They got all the information I could give them about Alison and then departed for a week-end at Westward Ho! which I had recommended as the nearest thing to traditional golf they would find in the south. On Sunday they rang up again. They would call on Monday and take *me* out to lunch. This is one lunch I cannot, alas!, repay to Alison who really earned it for me but it reduced the lunches which Hirohito owes me from 1,280 to 1,279.

Nakoro lives in London but I shall not say where. In the last letter she wrote, she revealed that she was not an interpreter at all but an actress. If you saw a play called "The Ginger Tree" on BBC 1 during November, you will, understand why I was glued to the box, taping it, locking it up in the safe and wondering if there will be a walk-on part for an old Java hand in the sequel.

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CASE STUDY

OSMOCOTE N SLOW RELEASE FERTILISER

EAVY play on a golf course may be seen as a sign of success but can lead to problems for the greenkeeper responsible for keeping it playable all year. Fitting in tee maintenance on a busy course can be a headache and it is this particular issue that I recently discussed with the course managers of three packed courses

The Hatfield London Country Club at Essendon, Hertfordshire comprises an 18 hole golf course and a 9 hole pitch and putt on 156 acres. The owners are investing in major improvements including construction of sub-greens and secondary tees on all holes. There are no members. The course is open to the

public on green fees.

We have seven minute teeing times. The course is packed everyday. There's someone on the tee all the time from 7.30 said Peter Creary, Head Greenkeeper and course manager. He estimated that two hundred rounds are played each day in summer. Winter use is heavy as numbers are swelled by players from private courses which close for winter.

The tees suffer exceptionally heavy wear, particularly at short holes. 'Being a public course we get a great variation

in standards of play.

"To strengthen tee swards we have used dwarf rye grass instead of trying to en-courage the finer grasses. It gives a coarser finish but it's necessary on a course that gets as much wear as this

'It was incorporated into the turf last year. The results haven't been as good as I expected, due to the drought and very heavy wear' he explained.

Last March Mr Creary applied Osmocote N (39:0:0) controlled release fertiliser, supplied by Sierra UK Limited, at 1 oz/sq yd on all tees and aprons. It was applied with a cyclone type spreader. I knew it has been used with good results at Chadwell Spring Golf Course. I'd used other Osmocote products in tree planting work so I decided to try it.' explained Mr Creary.

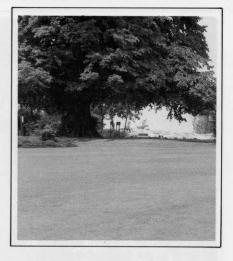
The fertiliser granules are coated in organic resin which determines daily release of nitrogen depending solely on temperature. With an average soil temperature of 21°C this application should last 5 months.

Because nitrogen release is not affected by soil type, irrigation water, soil pH, activity of soil microbes or external salt concentration, a steady, season long release results in regular turf growth. Nutrient release closely mirrors turf growth so leaching into the surrounding soil does not occur.

Mr Creary is pleased with the results. 'It's fairly expensive, but it's economical because you only apply it once. The quality of the grass is better than normal and would be even better with more rain

he commented.

The tees and aprons are cut to 1/2 inch. The Osmocote N granules are small and are not picked up by mowers.



'This year the grass on the tees is holding up very well. We didn't see a flush of spring growth, as you do with a soluble fertiliser' said Mr Creary. There were no green patches at tee edges from fertiliser runoff. The grass re-established quickly after rain. An even growth rate must be better for the turf' he said

The steady grass growth on tees allowed mowing to be reduced to once or twice a week last summer. 'Regulating mowing frees time for jobs elsewhere, for example on construction with which we're

busy' he added.

This year he plans to use Osmocote N on selected approach fairways. 'These are heavy wear areas with tractors turning where a lot of wedge and chip shots are played. I'm selecting the worst ones to try and get these surfaces to recover quicker.' He is considering it for greens, working it into the surface when hollow

tining to prevent it being mowed out.

REDUCING POA ANNUA

At Hadley Wood Golf Club, Barnet, amid green and wealthy suburbs, Andrew Phillips, Head Greenkeeper heads

a team of five staff.

The 18 hole course covers 130 acres. There are 600 private members and public can play for green fees providing they have a handicap certificate.

A five year drainage scheme commenced in January 89 to drain winter wet areas. Ongoing removal of invasive scrub oak is taking the course back to its original shape.

The greens contain 70-80% Poa annua grass. 'All our maintenance is geared to reducing the amount of meadow grass in the greens and encouraging bents and fescues' said Mr Phillips. Fescues are dif-

ficult to establish on heavy clay soil. To achieve this he uses non-phosphate fertilisers and summer watering is minimal. 'This keeps the grass alive and helps parch out the bad grass' he said. He verticuts weekly in summer. In winter he uses tractor drawn aerators and vertidraining with 12-14 inch solid tines.

This has reduced the poa annua by 10% in the last three years. 'It'll take between 3-10 years to reduce it to 50%. I'd be very happy with that' he said.

The heaviest wear is on tees. Top dressing divots is a continuous activity. It is etiquette to fill in your own divot if there's a soil box provided. We provide these on par 3 tees, but players just don't do it!' remarked Mr Phillips.

Tees contain smooth stalked meadow grass, perennial rye grass and small amounts of bents and fescues. Automatic watering is available on most tees but is used once every three weeks. He uses one fertiliser dressing in early spring and regular applications of liquid organic nitrogen through the summer, depending on turf condition.

In 1988, out of curiosity, he used Osmocote N at 3/4 oz/sq yd on medal tees. Last year he used 2 to 3 oz per sq

yd of tees.

It was applied in early April using a cyclone type spreader. The tees dressed with Osmocote N stayed very green. There was no flush of spring growth, just a steady growth all summer. 'When it rains the grass greens up very quickly, even the dry areas that burnt off in the drought' he said. 'I'll use it again next year, possibly on all tees.

GOLFERS LIKE SHEEP

Trevor Oxtoby, Head Greenkeeper and Malcolm Reding, General Manager of the North Middlesex Golf Club, Friern Barnet, estimate that 40,000 rounds are played there per year. 'We have 500 members and we've seen an increase in green fees this year,' said Mr Oxtoby. He attributed this to the fine weather and other local courses being out of condition.

The course, leased from the council, cover 78 acres. All boundaries are urban. Dotted with specimen trees, the course sweeps down from the elegant white club house, formerly the manor house, to a

small lake

The size of the course means that player traffic is concentrated, particularly on entries and exits to greens and tees and between nearest bunkers and the next tees. 'Golfers are like sheep - you can put signs but none of them read them. They just follow each other!' com-mented Mr Oxtoby.

Short tees are furnished with bins for divot filling. 'We don't get as much cooperation from players as we would like!'

he said.

Average tee area is about 2/3 normal size. To save wear, grass tees are not used in winter. 'We play off mats and are experimenting with different types at the moment. For competitions you need to get as near the yardage markers as possible, so some mats are placed on the tees. This requires some renovation work the following spring' said Mr Oxtoby

He used 1 oz/sq yd of Osmocote N fer-tiliser last spring on all tees. The outdated irrigation system and summer drought prevented achievement of the full benefits of tee greening. 'It is economical because you apply it once. I'll use it next spring to give it a fair trial. I'm after the good aesthetic effect I believe it can produce' he said.

ANNE BARLETTA

EDUCATION

OVEMBER 1989 will go down in history as the month and year that the Berlin Wall was dismantled, but a greater barrier was broken down during this month within the Greenkeeping Profession.

For many years people have travelled the length and breadth of Britain banging the same drum for better resources

for Greenkeeping Training.

BIGGA finally launched their first inhouse Management Courses through the support of the Greenkeepers Training Committee and Kubota.

One hundred Course Managers/Head Greenkeepers attended the courses at our Headquarters, Aldwark Manor, near

York.

The generous support of both our sponsors allowed us to keep the cost of the residential courses down to £100 plus VAT. Sadly, with three weeks to go before the first course, twelve places were vacant. This was disappointing especially as I know that many of our members are keen to learn but will not ask their employers for time off. Therefore a letter was sent to golf clubs within the Northern Region, addressed to the Secretaries/ Chairmen of Greens explaining the course content and the use of the golfers' 2p levey to the Home Unions which provides funding for the Greenkeepers Training Committee. The response was quite amazing. It was as if the release of the R & A Greenkeeping Panel's document

Roy Brighton, Time Management

Fred Robinson and Elaine Carroll, Computer Tutors

John Middleton, Askham Bryan College, Personnel Management

Dr. Andy Newell, Sports Turf Research Institute, Grasses for the Golf Course

Bruce Cox, Askham Bryan College, Budgeting/Accounting

David Stubbs and Anne Marie Brennan, Golf Course Wildlife Trust Conservation

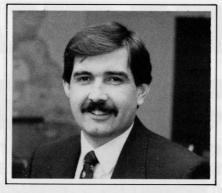
Nick Bisset, Askham Bryan College, Communication Workshop

Sports Turf Research Institute, Problems Associated With The Management of Tees, Greens, Fairways and Bunkers Health and Safety Inspectorate,

Health and Safety At Work Act

Neil Baldwin, Sports Turf Research Institute, Management of Pesticides, Turf Diseases

DAVID GOLDING



'The Way Forward' had pricked consciences of a few people so much so that the places were booked up overnight, a reserve list started and sufficient calls received to put on another course.

So perhaps employers are at last keen to support our efforts to provide competent, professional Greenkeepers. Members of the Association who attended the courses were asked to complete a questionaire, which will be helpful to me when programming future courses at Headquarters. I have not had one guestionnaire returned with anything less than the highest praise for the speakers, the accommodation, their fellow delegates and thankfully, the organisation of the courses. Below, I list some quotes from delegates whom I know will be pleased to hear that I have already booked four

weeks later in 1990 for follow-up courses in their training programme.

The real plus from the four weeks was the interest shown by the delegates in each others' problems back at work, and I believe many delegates learned just as much outside the lecture room as inside it.

Our International members were in evidence and their hunger for knowledge was a pleasure for all to see.

One thing is for certain, that whilst several delegates will now go on to an Approved College based course, many will be looking forward to the next inhouse courses

SEMINARS

HE role of organics in turf management will be one of three one-day seminars for Greenkeepers,

Groundsmen and playing fields staff during January and February, 1990.

Organised by Rigby Taylor, they will take place on: Wednesday, 17th January, Lootheybood Colf Club Survey Wednesday. Leatherhead Golf Club Surrey; Wednesday, 31st January, Villa Park Football Club, Birmingham; Tuesday, February, Headingley, Leeds.

A panel of speakers will deal comprehensively with various facets of the theme such as organic nutrients, soil management, liquid feeds and their application, and seed selection. Admission will be free and interested persons can obtain further information and invitations by contacting Rigby Taylor on Freefone 0800 424 919.

"The Subject has certainly made me realise that good organisation will complete tasks with better efficiency."
ANTHONY DUNSTAN - MILL HILL GOLF CLUB.

"Before the course started I was very apprehensive about computers. After attending this course I feel I can now use a computer with confidence. In fact, I now have permission to use the club's computer, which will help me with my management duties.' PATRICK MURPHY - SHIPLEY GOLF CLUB

"Informative and made us think of how we work with our staff and committees.

BOB LUPTON - CLECKHEATON GOLF CLUB

"Very enlightening. Dislodged a few old cobwebs from my college days. The Ident was very good revision. PHILIP STIRK - FULFORD GOLF CLUB

"Everybody learned how to set out their budget sheet accurately. This was a valuable exercise for which everyone should have been grateful." ROBERT GOODWIN - ASHRIDGE GOLF CLUB

"This subject was very interesting and one that I believe all delegates will follow up. The presentation was very good, illustrated by first class

HENRY GILLESPIE - HILLSBOROUGH GOLF CLUB

"This subject I feel is very important to a Manager, and as usual, Nick put it across in a light hearted but forceful way. PETER BLACKER - HEADLINGLEY GOLF CLUB

"These lectures were excellent, especially when all developed into general debates. Both the speakers and the delegates learned during that period."

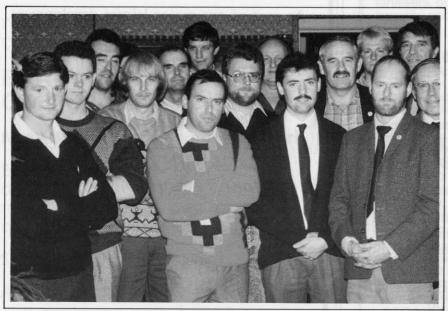
DAVID GOLDING - BIGGA

"They have been to my course three times in eighteen months, but this presentation of Health and Safety was absolutely brilliant. In think every person involved in our profession should be made to attend a course of this nature just to make them aware as to the many dangers that surrounds them.

PATRICK MURPHY - SHIPLEY GOLF CLUB

"Comprehensive coverage of both subjects by the best in the field." ROBERT BARNES - SANDMOOR GOLF CLUB

EDUCATION



Some of the pioneer attendees at the first course managers lectures.



Left to right: David Illingworth, Time Manager International; John Millen, Head Greenkeeper, Canterbury G.C. and Fred Robinson, Computer Consultant, Hoskins Group, whose lectures were highly acclaimed.

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Further details from David Golding at H.Q.

Ring for Course details, costs, etc.

03473-581/2

Dear Sir.

AVING recently attended the first of, I hope many, course managers courses arranged by BIGGA. I would like to express my appreciation for what turned out to be a very rewarding and enlightening week back at school. The intensive course covered all

aspects of modern management including computers, personnel and budgeting, as well as health and safety. and environmental problems, associated with golf course management. Also 'state of the art' information on such things as pesticides and turf diseases from the STRI.

All this in the luxurious and comfortable surroundings of the Aldwark Manor Hotel for just £100, helped in no small way by a generous donation from Kubota.

A splendid week even if it did show up a few of my many limitations.

Yours sincerely, CLIVE OSGOOD

Head Greenkeeper, Walton Health GC



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For further details please contact: The Course Tutor Bob Young or the Courses Adviser Tim Jackson Sparsholt College Hampshire, Sparsholt, Winchester, Hants. SO21 2NF. Tel: 0962 72441



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Berks. RG6 1DA

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The Secretary Manager
Broadstone (Dorset) Golf Club
Wentworth Drive, Broadstone,
Dorset, BH18 8DG

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Sales Representatives
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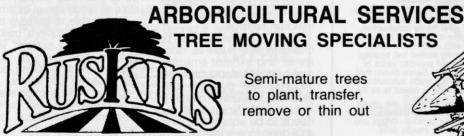
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ENGINES AND POWER EQUIPMENT

ALTERNATIVE ENGINES BY HUGH TILLEY

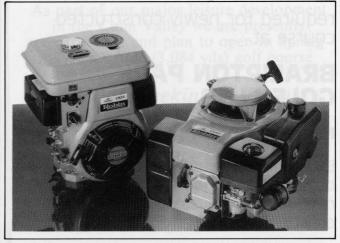
NTERNAL combustion engines power a wide range of machines on the golf course of which the most obvious are mowers. Some manufacturers offer alternative power units as original equipment, usually if they are selling into different markets, such as professional and domestic. However there are also many other situations when a change of engine is required. The most obvious is when an engine has become 'clapped out' and while it is usual to replace with an identical unit, this is not always possible. Other advantages of changing engines includes to improve economy, power output, service back-up or reliability.

Economically the most clear cut situation is changing from a petrol engine to a diesel. As a rough guide the greater cost of a diesel will be recovered within two years if it operates five hundred or more hours a year, because of greater fuel economy, lower maintenance requirement, better resale value and not least the fact that diesel fuel does not 'evaporate'. Economy is less

important for smaller engines, and there is minimum difference between modern engines of similar power. Where both two and four stroke options are available the former can be expected to provide more power from a given capacity and weight, however lightness may be at the expense of longevity and economy.

Another important reason to change engines may be to increase available power, and this may be true where the club has been sold a semi-domestic model to give a lower price. The competent dealer and importer will ensure that he sells suitable machines or tells of his reservations, however there are a number of less experienced dealers, and some clubs to whom the price on the bottom line is all important.

The competence of this service back-up is yet another reason for re-engineing, and service back-up should always be very high on the list in selecting original equipment. Each engine manufacturer has a network of dealers across the country, and selecting a competent dealer is as important as selecting make, some of these dealers may be engine



Lower noise and vibration levels from Fuji "Robin" OHV engines.

specialists rather than grass machinery specialists so be prepared to look outside your normal suppliers.

This might make it sound as if re-engineing is just a matter of lifting out the old engine and dropping in a new one - and in many cases it is, certainly in the lower power ranges where engines are built to American standards with common dimensions and mountings and a range of shaft ends, in other cases the engine manufacturer will have a fitting kit, usually simply a number of shims (or washers).

For most people technical data is just a load of meaningless jargon, space does not permit explanation here. Varying the fuel injection or induction settings allows one engine block to provide a range of outputs and the use of turbocharging not only gives more power but will also provide better fuel efficiency. Typically the engine for a rider mower needs high torque back-up, or slogging power, whereas industrial engines operate at more constant speed and power - these variations can also be met by fuel injection settings.

More understandable will be characterstics such as noise levels, and exhaust emission. and by public demand manufacturers are devoting considerable amounts of money to reduce both. Noise level also needs to be equated to tone, as a deep tone is less tiring for the operator than a 'sharp barking' engine. In general liquid (water) cooled engines are quieter than an air cooled engine, but liquid cooling systems provide more components to fail.

Other operator concerns relate to ease of starting, indirect injection engines tend to be more difficult to start than a direct injection engine because a glow plug is required to heat the air in the pre-combustion chamber. Cost of spares may also be an important consideration, many of the Japanese engines have relatively expensive parts and maintenance, so it may be worth costing common parts such as fan belts and filters, and even piston and crankcase parts with a petrol engine - which is more likely to require these, perhaps at around 2,000 hours. Diesel engines can be expected to run to 5,000 hours before requiring the head off.

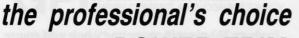
THE ESSENTIAL BACKSTOP

HETHER you upgrade your equipment on a regular basis or, due to restricted budgets, simply refurbish the machinery and power units every year, it is important to keep it in an ideal state of readiness at all times.

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