TELEVISION ROUND THE CORNER

By W. E. Hill





Aviation Rings in the Old











Five stages in one complete action of British type sleeve valve, showing how ports are opened and closed.

Start of firing stroke; sleeve at top, every port

EFINEMENT of an old

device sometimes pro-

vides a great step in avia-

tion progress. Recently in Eng-

land the perfection of the sleeve

valve has brought new reliabil-

ity and new economies to high-

2 Exhaust stroke: piston up, sleeve moving down

3 Opening of inlet ports: sleeve moving to left and starting up.

4 Start of induction stroke: sleeve and piston mov-

5 Near end of induction stroke: ports closing in readiness for firing.

Sleeve Valve Engine Gets New Lease on Life

By WAYNE THOMIS

horsepower motors. But even these valves are sub-The valves in any engine are ject to failure in their many the gates through which fresh working parts, and they tend to mixtures of fuel and air enter break down under the pounding the firing chambers before each of continuous operation at high explosion. They also are the speeds. They are expensive, and ports through which the exhaust they have limitations in operatgases flow out of the firing ing speeds that are being apchamber after the firing of the proached in the crankshaft cylinder. In general practice speeds of the larger motors. American motors have two The British never adopted the valves, one intake and one ex-

salt-filled valve, and consequenthaust valve, to each cylinder. ly they began looking around To understand the benefits of years ago for some other mechthe new sleeve valves it is necesanism to open and close the sary to know something about ports in an engine cylinder. the valves more generally used About 1925 the Bristol Aero--the poppet type valve. This valve consists of a stem and a plane company began an investigation of the possibilities of tulip top that opens or closes a the old sleeve valve. The prinport in the cylinder head. These ciple of this valve is as follows: valves are operated by cams and The ports in the cylinder are push rods actuated by the turnopened and closed by a slotted ing of the motor crankshaft. The disadvantages of the popsteel sleeve that moves both vertically and horizontally within

the cylinder.

is repeated.

The piston works up and down

inside the sleeve. The move-

ments of the sleeve are so ad-

justed that it opens ports at the

beginning of the compression

stroke and closes them as the

piston approaches top dead cen-

ter. After the charge is fired

the exhaust ports are opened by a sinking and twisting motion

of the sleeve. These close after

the exhaust stroke, and the cycle

The sleeve valve cylinder has

three main parts, the barrel, the

head, and the sleeve. The valve

apertures are in the barrel, and

the only small parts are nuts,

bolts, and washers to hold on

the head, and a small reciprocat-

ing driving ball assembly to give the sleeve the twisting motion

it has in addition to the perpen-

dicular rise and fall. There is

virtually no wear on any parts.

more than 200 parts, all of which

are subject to great wear. All

of Poland

Compare this simplicity with

pet type valve are numerous. First, the exhaust valve tends to become extremely hot as the flery, still-burning exhaust gases flow over it. This tends to warp the stem and to twist and burn the tulip head. It also burns and warps the inserted steel valve seat. The effects are such that no exhaust valve gives good service over long periods.

Poppet valves a few years ago gained an extension of useful life when American motor experts designed the salt-filled exhaust valve of the poppet type. This valve has a hollow stem. The stem is partly filled with sodium crystals. Under the operating temperatures of the motor the salts become molten and shake from end to end of the hollow stem as the valve pops open and then shut. The heat carried by the molten

salt is transferred thus from the tulip head and the valve seat to surrounding metal of the head and thence dissipated through the poppet valves. They have the cooling fins on the outside of the head

(Continued from page nine.)

land." But well into the middle

of the war most people, even

Poles, regarded Pilsudski as a

When the German armies cap-

quixotic crackpot.

tured Warsaw in 1916

they saw value in Pil-

sudski and offered to let

the Polish legion con-

tinue fighting the Rus-

sians as an auxiliary

force. Uncompromis-

ing Pilsudski said he

would be satisfied with

nothing less than Pol-

ish independence, and

the Germans impris-

oned him at Magde-

underground.

burg along with others whom

and radicals. Pilsudski was

able, however, to transform the

legion into a secret organization

before going behind the bars-

and his men carried on his work

When Germany collapsed in

1918 Pilsudski returned in tri-

umph to Warsaw to become

head of the Polish state that his

followers had prepared the peo-

ple to expect. The legion be-

came new Poland's first armed

force. And the treaty of Ver-

sailles gave the new state official

recognition as a nation. Pade-

rewski, the internationally fa-

mous pianist, became Poland's

first premier, Pilsudski remain-

ing "head of the state," and

both confirmed in their offices

by a vote of confidence of the

constituent legislature.

termed trouble makers

these parts demand constant adjustment, while the sleeve valve needs no maintenance whatever.

The Bristol company has tested single-cylinder motors of identical size, one fitted with the sleeve valve and the other with poppet valves. Both engines were run at 2,000 revolutions a minute. The poppet valve cylinder developed 60 horsepower, while the sleeve valve developed 62 h.p. At 3,000 r.p.m. the poppet valve developed 82.8 brake horsepower, while the sleeve valve produced 91 brake horsepower. The brake mean effective pressure (a measure of British engines.

compression ratio) of the poppet valve was 130 pounds to the square inch, while the sleeve valve pressure mounted to 142 pounds to the square inch.

American engines with the latest devices for maintaining a perfect fuel-air ratio in the carburetors use at their most economical setting .44 pounds of fuel for each horsepower developed each hour of operation. The British sleeve valve motors burn only .40 pounds. The Diesel motor is capable of burning .36 pounds per horsepower hour.

British commercial airliners for Imperial and trans-Atlantic operations will have sleeve valve motors, as will the newest British military planes.

American aircraft motor manufacturers are busy developing sleeve valve motors based on the same principles used in the

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IT'S ECONOMICAL, TOO!

eight million Poles at the time of Poland's disappearance. Today there are about thirty-Germans, Ukrainian, White Russians, Galicians, Ruthenes, and Lithuanians, and the population is increasing by half a million a

During 1919 and 1920 the conflict between the patriots of reincarnated Poland and the bol-

sheviks of revolutionary Russia caused a war between the two new-hatched, unsettled nations. At first the Russians drove the Poles back to the gates of War-

saw, but France came to the rescue of Poland and soon the Russians were put to rout by a French-Polish army. The treaty that was signed at Riga in 1921 added appreciably to Poland's territory.

Since that time Poland has steadily made herself into a strong, modern nation. Her present government is

headed by Gen. Edward Smigly-Rydz, once commander of the 1st brigade of Pilsudski's Polish legion. Most of the important men of the administration, such as Col. Josef Beck, are former followers of Pilsudski from the earliest days of the World war.

General Edward

Smigly-Rydz

Some idea of the strength of the intensely nationalist Poland of today as compared with Poland before it disappeared from the map can be gleaned from the fact that there were only When Poland reappeared there were twenty million Poles. three million people in Poland, including some eight million year. In area—at the time of writing - Poland is the sixth state in Europe.

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