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Grape Grader's Manual Michigan State University Cooperative Extension Service Glen G. Antle, District Marketing Agent; Carl E. Johnson, Federal State Inspection Service, Marketing Division, Michigan Department of Agriculture July 1975 6 pages

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LYNN D. GOULD COUNTY EXTENSION DIRECTOR COUNTY BUILDING HARRISON, MICHIGAN 48625

# Grape Grader's Manual

EXTENSION BULLETIN E-897 (Replaces Folder F-200)

MARKETING SERIES — JULY 1975

For easy reference, unfold this manual and fasten to the packinghouse wall.

COOPERATIVE EXTENSION SERVICE MICHIGAN STATE UNIVERSITY

### Prepared by:

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### in cooperation with

### CARL E. JOHNSON

### Federal-State Inspection Service Marketing Division

### Michigan Department of Agriculture

 $Cooperative\ Extension\ Service\ programs\ are\ open\ to\ all\ without\ regard\ to\ race,\ color,\ creed,\ or\ national\ origin.$ 

Issued in furtherance of cooperative extension work in agriculture and home economics, acts of May 8, and June 30, 1914, in cooperation with the U.S. Department of Agriculture. Gordon E. Guyer, Director, Cooperative Extension Service, Michigan State University, E. Lansing, Mich. 48823. IP-5M-7:75-GSC-30 cents

# Limit of Defects for Michiga

## \*MICHIGAN GRADES

U.S. GF

GRADE FACTORS	MICHIGAN FANCY	MICHIGAN NO. 1 AND NO. 1 FROSTED	MICHIGAN NO. 2 AND NO. 2 FROSTED	GRADE FACTORS	U.S. FANG
CONTAINER	Pack in less than 12 qt. (16 lb.) capacity contain- ers. Stems shall be as nearly concealed as pos- sible.	Pack in 12 qt. (16 lb.) capacity or larger con- tainers. Facing bunches shall have stems as nearly concealed as pos- sible.	Same as No. 1.	VARIETY	One variety marked ass ties.
				BERRIES SHALL BE:	Well colore firm and firm to, capstems
VARIETY	One variety.	Same.	No requirement.		Split, shatter
MATURITY	Mature — Shall have flavor characteristic of the variety.	Same.	No requirement.	FREE FROM	dried or wet free from d mildew, berr seting and h
COLOR	Well colored — 90% of berries shall have color characteristic of the vari- ety.	Same.	No requirement.	FREE FROM DAMAGE BY	Freezing, die or other mea
BUNCHES	Well formed — fairly compact. Compact por- tions with three or more berries may be used to fill open spaces.	Same.	No requirement.	FREE FROM SERIOUS DAMAGE BY	Any means.
CRUSHED, DRIED, SOFT, SHATTERED, SPLIT, WET, BERRY MOTH, MILDEW, RUSSETING AND ROT.	Free from.	Free from.	Must be sound marketable grapes.	BUNCHES	Not less than bunches in must be com must be fa Bunches mus sively small; pact portions
DISEASE, INSECT, MECHANICAL OR OTHER MEANS.	Free from damage. Must not materially affect ap- pearance, edible or ship- ping quality.	Same.	Must be sound marketable grapes.		five berries m fill open spa whole bunche
TOLERANCES	Not more than 10% of the berries by count may be below grade require- ments and 2% mechani- cal injury. 1% may be af- fected by rot. In addition not more than 5% for bunches not well formed.	Same as Fancy except: 3% for mechanical injury and 2% rot. 15% for bunches not well formed.	Must be sound market- able grapes.	BERRY SIZE	Not less that by count, of exclusive of on each by Concord, Wo pion and of of similar siz a minimum nine-sixtee inch.

# an and U.S. Grape Grades

# ADES (EASTERN TYPE)

# U.S. GRADES (EUROPEAN OR VINIFERA TYPE)

Y TABLE	U.S. NO. 1 TABLE	U.S. NO. 1 JUICE	GRADE FACTORS	U.S. FANCY TABLE U.S. FANCY EXPORT	U.S. NO. 1 TABLE
except when orted varie-	Same.	Same.	VARIETY	One variety except when designated as assorted varieties.	Same.
d, mature, nly attached	Same except, fairly well colored.	Same as No. 1.	BUNCHES SHALL CONSIST OF GRAPES WHICH ARE:	Well developed reasona- bly well colored, mature, firm, firmly attached to capstems, not weak, not	Same except: fairly well colored and not materi- ally shriveled at capstem.
ed, crushed, berries and ecay, mold,	Split, crushed, shattered, dried or wet berries and free from mold, decay	Same as U.S. No. 1.	GRAPES WHICH ARE.	shriveled at capstem, not shattered, not split or crushed and not wet.	any sinvered at capatom.
y moth, rus- ail.	and berry moth.		BASIC REQUIREMENT FOR BUNCHES •	Fairly well filled and not excessively tight for the variety.	Not straggly.
ease, insect ns.	Freezing, russeting, hail, mildew and disease, in- sect or other means.	Damage allowed.	BASIC REQUIREMENT FOR STEMS		Not weak or dry and brit- tle.
	Any means.	Freezing, russeting, hail, mildew, disease, insect or	BERRIES SHALL BE FREE FROM:	Decay, waterberry sun- burn and almeria spot.	Decay, waterberry and sunburn.
		other means.	STEMS SHALL BE FREE FROM:	Mold and decay.	Same.
50 percent of any container pact; the rest			BERRIES NOT DAMAGED BY:	Any other cause.	Same.
rly compact. not be exces- owever, com- of no less than	85% fairly compact.	60% fairly compact.	BUNCHES NOT DAMAGED BY:	Shot berries, dried or other defective berries, trimming away of defec- tive berries or any other cause.	Same.
ay be used to ices between s.			STEMS NOT DAMAGED BY:	Freezing or any other cause.	Same.
90 percent, the berries, ried berries, nch of the rden, Cham- ner varieties e shall have diameter of ths of an	Same.	No requirement.		<ul> <li>(1) For berries: Exclusive of shot berries and dried berries, the following percentages, by count, of the berries on each bunch shall have the minimum diameters indicated for varieties as follows: <ul> <li>(i) For Ribier, Cardinal, Robin, Exotic, Queen, Italia Muscat, and other</li> </ul> </li> </ul>	(1) For berries: Exclu- sive of shot berries and dried berries, 75 percent, by count, of the berries on each bunch shall have the minimum diameters indicated for varieties as follows:

Berries must be firm sound and firmly attached to capstems. Frosted grades permit grapes which have been subject to frost injury before harvest. Mich. grapes have no size requirements.

### MARKING REQUIREMENTS

All containers must be clean and in good condition and shall be conspiciouusly and legibly marked in letters not less than ¼ inch in height, declaring the name and address of the packer, vendor or shipper; the grade or unclassified, net contents and variety, if the variety is unknown it shall be so stated, the term "frosted" shall be in letters ½ inch in height.

DEFINITIONS UNCLASSIFIED (Refers to U.S. Grades only) Firm — means that the berry is reasonably does not yield more than slightly to moderate p Mature — means that the grapes are juicy, pa Consists of grapes which have not been classified in accordance with any of the foregoing have reached that stage of development at which grades. The term unclassified is not a grade within the meaning of these standards but is the berry easily separates from the pulp. Frozen frosted stock is not to be confused with mature provided as a designation to show that no grade has been applied to the lot. Well Colored — means that the berries sho characteristic of the variety. Fairly well colored — means that not less than MINIMUM DIAMETERS — SEE BERRY SIZE (U.S. Grades Only) by weight, of the berries show full color character variety; 25 percent of the berries may be partia colored but not characteristic of immature bern Shattered — means that the berry is separat bunch and may or may not have the capstem a *Compact* — means that the bunches are we have no open spaces. Fairly compact — means that the bunches an but that the berries are not closely spaced as in 12/1610/169/16bunches.

### DEFINITIONS FOR U.S. GRADES (EUROPEAN OR VINIFERA TYPE)

<b>Black</b> Varieties	<b>Red Varieties</b>	White Varieties	
Each bunch shall have not less than 85 percent, by count, of berries showing good characteristic color. <sup>1</sup>	Each bunch shall have not less than $66^{2}_{3}$ percent, by count, of berries showing good characteristic color <sup>1</sup> except the Tokay and Cardinal varieties shall have not less then 75 percent, by count, of berries showing characteristic color. <sup>2</sup>	No requirement.	
Each bunch shall have not less than 75 percent, by count, of berries showing charac- teristic color. <sup>2</sup>	Each bunch shall have not less then 60 percent, by count, of berries show- ing characteristic color. <sup>2</sup>	No requirement.	
	Each bunch shall have not less than 85 percent, by count, of berries showing good characteristic color. <sup>1</sup> Each bunch shall have not less than 75 percent, by count, of berries showing charac-	Each bunch shall have not less than 85 percent, by count, of berries showing good characteristic color. <sup>1</sup> Each bunch shall have not less than 75 percent, by count, of berries showing characteristic color. <sup>2</sup> Each bunch shall have not less than 75 percent, by count, of berries showing characteristic color. <sup>2</sup>	

<sup>1</sup>Good characteristic color for black varieties means purple to black except that Ribier or similar varieties of grapes shall have at least two-thirds of the surface of the berry showing purple to black color.

For red varieties good characteristic color means at least two-thirds of the surface of the berry is light red through dark red color; except, for the Tokay variety pink through dark red, and for the Cardinal variety light red through purple shall be permitted.

<sup>2</sup>Characteristic color for black varieties means reddish-purple to black except that Ribier or similar varieties of grapes shall have at least two-thirds of the surface of the berry showing reddish-purple to black color.

For red varieties characteristic color means at least two-thirds of the surface of the berry is pink to dark red; except, for the Tokay variety light pink through dark red and for the Cardinal variety light pink through purple color shall be permitted.

*Excessively tight* — means that the berries wedged together that the bunch is extremely co for the variety and resulting distorted berries n ally detract from the appearance of the bunch.

Fairly well filled — means that the berrier reasonably closely spaced on main and lateral and that the bunch is not very loose or stringy

*Materially shriveled at capstem* — means th skin of the berry is definitely wrinkled adjacent capstem and the surface is materially sunken.

Well developed and strong — means that the and lateral stems are firm, fibrous, and pliab distinctly immature of spindly or threadlike at t packing.

Well developed grapes — means grapes which a abnormally small for the variety.

*Firm* — means the the berry does not yield than slightly to moderate pressure and is not flawilted.

*Weak* — means that individual berries are what translucent, watery and soft, may have tively low sugar content, inferior flavor, or are keeping quality.

*Shattered* — means that the berry is separate the bunch and may or may not have the ca attached.

10% for bur fail to meet n for berries. ries and bur fail to mee grade requi cluding 5% damage and not more th or decay and moth.

### TOLERANCES

ches which inimum size 0% for berches which remaining ements, infor serious of this 5% n 1% mold 2% for berrv

Same as U.S. fancy except: 15% for straggly bunches.

15% bunches and berries which fail grade requirements, including 6% serious damage of this 6% not more than 3% for mold or decay and 2% for berry moth.

### FOR U.S. GRADES (EASTERN TYPE)

turgid and ressure. atable, and the skin of or slightly stock. full color

75 percent, ristic of the y or poorly es. d from the tached. filled and

well filled "compact"

ture.

the capstem.

Straggly — means that the bunches are decidedly open with large open spaces and very few berries. Small immature shot berries, characteristic of the Worden variety, should be disregarded unless they are excessive in number and detract materially from the appearance.

*Damage* — means any specific defect described in this section; or any equally objectionable variation of this defect, any other defect, or any combination of defects, which materially detracts from the appearance, or the edible or shipping quality of the individual berry or the bunch as a whole. The following specific defect shall be considered as damage:

(a) Mildew when detracting from the appearance of the individual berry of the bunch as a whole. Berries on the inside of the bunch which show only slight traces of mildew are not considered as damaged.

Serious damage — means any defect, or any combination of defects, which seriously detracts from the appearance, or the edible or shipping quality of the individual berry or the bunch as a whole.

van ou oo, cent shall be at least Perlette, Delight, and twelve-sixteenths of an Beauty Seedless nineinch: (ii) For Thompson Seedless, Perlette, Delight, and Beauty Seed-

less varieties, 75 percent shall be at least tensixteenths of an inch: and,

(iii) For other varieties 90 percent shall be at least ten-sixteenths of an inch.

sixteenths of an inch.

(ii) Other varieties tensixteenths of an inch.

BUNCH SIZE: Not less than	1⁄4 lb.	Same.					
TOLERANCES							
Factor	U.S. Extra Fancy table	U.S. Fancy table	U.S. No. 1 table				
<ul><li>(A) For bunches failing to meet color requirement</li><li>(B) For bunches failing to meet requirements for</li></ul>		Percent 10	Percent 10				
(C) For bunches failing to meet stem colo	. 10	10	10				
requirements (D) For undersize bunches <sup>2</sup> and for bunches an berries failing to meet the remaining requirement	. 10 d						
for the grade Including in (D):		8	8				

(a) For serious damage .....

And, including in (a):

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Waterberry - means a watery, soft, or flabby condition of the berry. Affected berries are low in sugar content, have tender skins, and are easily crushed. This is an advanced or more pronounced stage of the condition referred to as "weak.

Sunburn — means injury to the berry caused by exposure to the sun, including "sulphur burn," usually occurring as a sunken and discolored or dried area on the exposed surface.

Straggly — means that the berries are so widely

spaced on main and lateral stems that the bunch is

distinctly open or very stemmy or stringy in struc-

Wet — means that the grapes are wet from moisture

from crushed, leaking, or decayed berries or from rain.

Grapes which are moist from dew or other moisture

condensation such as that resulting from removing

grapes from a refrigerator car or cold storage to a

Shriveled at capstem — means that the berry shows

more than slight wrinkling of the skin surrounding

warmer location shall not be considered as wet.

poor *Decay* — means any soft breakdown of the flesh or skin of the berry resulting from bacterial or fungus from infection. Slight surface development of green mold stem (Cladosporium) shall not be considered decay.

Damage — means any specific defect described in this section; or an equally objectionable variation of this defect, any other defect, or any combination of defects, which materially detracts from the apearance, or the edible or shipping quality of the individual berry or the bunch as a whole. The following specific defect shall be considered as damage:

(a) Mildew when detracting from the appearance of the individual berry or the bunch as a whole. Berries on the inside of the bunch which show only slight traces of mildew are not considered as damaged.

Shot berries - means very small berries resulting from insufficient pollination, usually seedless in those varieties which normally develop seeds.

Serious damage - means any defect or any combination of defects which seriously detracts from the appearance, or the edible or marketing quality of the grapes and includes berries which are split, crushed, wet, affected by decay or waterberry, or affected by heat or freezing. Grapes which show healed cracks at the blossom end shall not be considered as seriously damaged.

Diameter — means the greatest dimension of the berry taken at right angles to a line running from the stem to the blossom end.

Dried berries — means berries which are dry and shriveled to the extent that practically no moisture is present.

#### Application of tolerances.

2

1/2 of 1

2

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2

The contents of the individual packages in any lot, based on sample inspection, are subject to the following limitations: Provided, That the averages for the entire lot are within the tolerances specified for the grade:

(a) For tolerances of 10 percent or more, individual packages may contain not more than one and one-half times the specified tolerance.

(b) For a tolerance of less than 10 percent, individual packages may contain not more than double the specified tolerance.

#### **U.S. FANCY EXPORT**

Shall meet requirements of the U.S. Fancy except that bunches shall weigh not less than 1/2 lb. and in addition meet packing requirements for export.

### EXPORT PACK

When designated as Export, grapes shall be packed with any of the customary protective materials such as cushions, liners, or wraps, or properly packed in sawdust or granulated cork. The so-called "semi-sawdust packs" which are cushioned and/or covered with sawdust are not approved as protective packaging for export.