**Moisture Content**

When lumber is first sawed from a green log, one-third to one-half of its weight is moisture. It should be dried to 14-18 percent moisture content before being used. This can be done by air seasoning for from four months to one year. June, July and August are best for rapid drying. Thin lumber seasons more rapidly than thick lumber.

**Drying**

As the moisture is removed lumber has a tendency to warp, twist, cup and bow. Therefore, it must be properly piled to hold it straight while it dries.

**When to Pile**

Pile lumber immediately after it is sawed. Do not delay. Pine lumber will stain if not properly dried. All lumber will deteriorate rapidly if not well piled.

**Where to Pile**

Select an open, well drained site for the pile. You must have good air circulation to dry lumber. Weeds and grass cut down air circulation and represent a fire hazard.

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**Essential Features in Lumber Piling**

1. Select an open, well drained site for pile.
2. Build a solid foundation, with a slope from front to back of 1 inch per linear foot.
3. Make the height from ground to bottom layer at least 18 inches.
4. Remove weeds and trash from around pile.
5. Place heavy-dimension lumber near the bottom of pile so the weight above will prevent warping.
6. All 2 x 4's should be set or drying.
7. Each layer should contain the same thickness.
8. Dry stickers should be between each layer of lumber should be not more than and directly above each.
9. Front end of pile should ward 1 inch for each for.
10. Use double course of boa These should be lapped water.