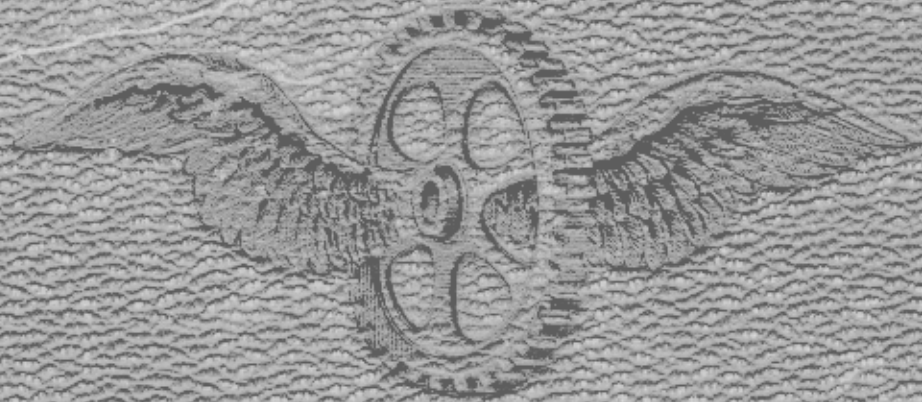


MODERN  
MACHINE-SHOP  
PRACTICE



ILLUSTRATED