In these days we believe that nearly everybody, when they start out to buy a heating stove, does so with the intention of securing the best. That is to say, they want a powerful heater that will burn hard or soft coal, coke or wood economically and with perfect success; one that is handsomely ornamented; and, most of all, one that is made and fitted so tight that it will hold the fire all night, or longer if necessary, and do all this year after year without a hitch. Such is the famous Genuine Round Oak, made in Dowagiac, Mich., and such are its points of superiority, as millions of people can testify. It has the largest sale, and is the best known and most popular

The Famous ROUND OAK

The number indicates the diameter of the stove, in inches, through the body, actual measurement.

Nos. 12, 14, 16, 18, 20, 22, 24.
Sectional Cut of ROUND OAK

Showing magazine for hard coal, low-down fire pot, anti-clinker grate, hot-blast linings and one-piece air-tight bottom.
Nos. 14, 16, 18, 20, 22, 24.

heating stove in the world. Hundreds of imitations have been made of it, claimed to be just as good, which cannot be true, as every year its sale increases and its territory extends, proving beyond a question that the Round Oak is right in principle, right in durability and economy, and right in all those things which combine to give the purchaser just what he expects and pays his money for—a perfect heating stove.

We have been making it for over 30 years. Its reputation is national. Everywhere you can find enthusiastic friends of this great stove. Consult them, they will advise you to buy it, and tell you why it suits them better than any other stove.

The phenomenal success of the Round Oak is due entirely to its principle of construction, perfect fitting, high quality of material used, and “knowing
how” to put it together to stay. The essential necessity in a good heating stove is perfect control of the fire. Unless a stove is carefully fitted and absolutely air tight, and put together to resist the effects of expansion and contraction, and stay tight, control of the fire is lost, and fuel and heat are wasted. This, Mr. Beckwith, the inventor of the Round Oak, considered first and of the greatest importance, and the result of his efforts was the famous seamless bottom with extra large pit for ashes, and small ash pit door, which is ground in under the fire pot absolutely air tight. The stove may expand with heat or contract with cold, still it is always tight, holding the fire and saving the fuel. Then, too, it heats the floor; the grate hangs low and greater heat is delivered through the bottom than is possible with stoves that have large bases with

Sectional Cut of ROUND OAK

Showing magazine for fine soft coal or slack, anti-clinker grate, and double fire pot with hot blast for burning gases and soot.

Nos. 16, 18, 20, 22, 24.
The famous clinkerless coal fixture used in the Round Oak. Burns hard or soft coal and coke equally well. Wood can also be burned in this fixture, if desired.

ash pans in them—in fact, they do not heat the floor at all under and close around the stove. It burns, remember, any kind of fuel. Fitted for wood it works to perfection; you can fill it with wood, open the draft much or little, control of the fire is perfect. It gives the same results as when using hard coal—a steady, even heat all day; all night, too, it holds the fire. It is best to use the wood grate when wood is to be used exclusively, but wood can be burned in the coal fixture if desired.

Until the invention of the coal fixture, as used in the Round Oak, making a double fire pot, it had never been possible to burn soft coal with economy, cleanliness and comfort. The cone grate prevents the formation of clinkers. The rim discharge passes all refuse into the ash pit by simply shaking the grate. The double fire pot with hot-blast lining gives perfect combustion, burning the gases and preventing the formation of soot, and as the fire does not come in contact with the outside fire pot it cannot burn out and destroy the stove.
With the magazine for hard coal it excels the base burner. It is all radiating surface, no non-radiating mica windows or nickel plate, no loosely-fitted doors, no escape of gas, no mica to replace every year, no waiting till noon to get a room warm on a cold morning. It heats up quickly, is as quickly checked—adjust the draft and you have a steady, even, continuous fire; shut it tight, you can put the fire out. By removing the magazine (which can be done in a moment) wood can be burned on the coal grate. In the fall and spring this is a great convenience. The addition of magazine for fine soft coal or slack, to the Round Oak, makes it, for the fuel specified, a perfect working stove, in that the fuel feeds down like hard coal, owing to the deep fire pot and solid-center cone grate with rim discharge. The magazine is very

The Famous
ROUND OAK

The Round Oak with extra one-half section, Nos. 18, 20, 22, 24. It has greater heating capacity than any other stove made. For churches, school houses stores and halls. This is also made with full sheet upper section, when desired.
The wood grate, which should be substituted for the coal fixture when wood is to be used exclusively.

heavy and of large diameter at the bottom, thus preventing the clogging or hanging up of coal when choked. A new feature is the small openings around the bottom of magazine, directly opposite the holes in hot blast. This gives perfect combustion, burning the gases and soot, and doing away almost entirely with the usual black smoke. This magazine can be attached to any Round Oak, except the No. 12 and No. 14, and is made to pass through the feed doors.

The material used in the Round Oak is the best money can buy. Its construction is faultless, and every joint, door and draft is carefully fitted by workmen trained each upon his own particular part, and in no other way can a perfect working, durable, economical stove be turned out.

When you go to buy a stove, remember that here is one so popular, so satisfactory, that over 400 imitations of it have been made and put on the market. Do not be deceived! A stove made to resemble and sell on the reputation of the Round Oak is a fraud and a counterfeit, and when represented as "just as good," it is an imitation and you'll have to watch out. The genuine costs no more than an imitation, so insist on seeing the name "Round Oak" on the leg and door, and
you will get what you are looking for—a perfect working stove. Every Round Oak Stove is guaranteed by the manufacturers:

Estate of P. D. BECKWITH,
DOWAGIAC, MICHIGAN.

This room heater heats by circulation, equalizing the heat in all parts of the room, just like a furnace. The Russia iron casing is left open at the top and bottom, taking the cold air in at the bottom and discharging it warm at the top. The effectiveness of this room heater is in its power to warm and circulate the air in a large room in a short time, making a warm and even temperature in all parts of the room. This makes a first class heater for stores, halls, churches and school rooms. It never fails to please.

THE
ROUND
OAK
ROOM
HEATER
THE GREAT ROUND OAK FURNACE

It burns, successfully and economically, hard or soft coal, coke or wood. It is air-tight, dust-tight, smoke-tight. It is the most powerful, durable and economical furnace made, and is distinguished for its principle of construction, great one-piece castings, fine workmanship, and the splendid material used in its making. Every Round Oak Furnace is put together complete at the factory, just as it will be when eventually set to work. Every joint door and draft is carefully fitted, marked and inspected before it leaves the shop. It will not leak dust, gas or smoke, and fire is under perfect control. We make furnace heating plans, and teach the right way to install furnaces, without expense to Round Oak customers. Full and complete details are given in our furnace book, “Warmth and Comfort,” which we send free upon request.

Estate of P. D. BECKWITH,
Makers of Good Goods Only
DOWAGIAC, MICH.
If You Want to Know