A Good Thing

FROM

DOE-WAH-JACK
ESTATE OF

P. D. BECKWITH,

DOWAGIAC, MICH.

SOLE MANUFACTURERS OF

THE FAMOUS

ROUND OAK

STOVES AND

FURNACES.

FRED. E. LEE

GENERAL MANAGER

SEE THE NAME ON THE LEG.

ROUND OAK
This Book tells all about the famous ROUND OAK heating stove. It's not only a good thing, it's the best thing in heating stoves in the United States to-day, and our purpose in presenting you this booklet is that you may know, as do a million others, the reasons why. What we have to say will be concise and to the point, and you may have the satisfaction of knowing that every statement we make as to the superiority of the ROUND OAK is absolutely true, as over a million users can testify.

For over twenty years the ROUND OAK has led the multitude of heating stoves. Starting in a very small way, over twenty-four years ago, it grew gradually as its merits became known, until now it is sold from the Atlantic to the Pacific.

It was first made as a wood stove and sold in the immediate vicinity of its manufacture. Its merits
were at once recognized and its reputation began to extend. It soon reached the coal fields of Illinois, and the coal fixture was invented and added. It immediately took first place, revolutionizing the heating stove trade in the bituminous coal sections. Its success with soft coal created a demand for its use as a hard coal burner. The magazine was added and proved so successful that it was then guaranteed to burn any kind of fuel with perfect success. It fulfilled every promise, it satisfied every user, it excelled all others. Its sales constantly increased until now, making exclusively this one stove, the works cover 15 acres and their capacity is taxed to meet the ever increasing demand.

Some idea of the immense number of stoves daily turned out can be formed when we state that their melting capacity is 40 tons of pig iron a day, all of which goes only into the cast portion of the stove, the body being made of boiler iron. Three hundred and fifty skilled workmen find constant employment.
The coal fixture as used in the Round Oak. Burns hard coal, soft coal, and coke equally well. Wood can also be burned in this fixture, if desired.

This phenomenal success is due entirely to its faultless design of construction, its perfect fitting, and high quality of material used. The one great essential necessity in a good heating stove is perfect control of the fire. Unless a stove is properly fitted and absolutely air tight, and constructed to resist the effects of expansion and contraction, and remain tight, control of the fire is lost, and fuel and heat are wasted. This, the inventor of the ROUND OAK considered first, and of greater importance than all the rest, and the result of patient effort was our famous seamless bottom with extra large ash pit, a triumph in the stove-maker's art. This was so perfectly proportioned that no degree of heat has ever caused one to fire-crack the only success.

A LARGE STOVE TAKES LESS FUEL THAN A SMALL ONE

The wood grate, which can be substituted for the coal fixture when wood is to be used exclusively.
ful one ever made.

The usual ash-pit door, by its large size, would defeat the very purpose of the seamless bottom, so the ash-pit door was made small, minimizing to the smallest possible degree the chance for leakage of air below the fire; then ground in, fitted absolutely air tight, sheared under the fire pot, not against it. The stove may expand with heat, contract with cold, still it's always tight, year after year, saving the fuel and giving much or little heat, just as you desire. This is what has made the ROUND OAK the leading heating stove in the United States, and brought into existence over four hundred imitations.

The ROUND OAK, remember, burns any kind of fuel. Fitted up for wood, it works to perfection. You can fill it full of wood, open the draft much or little, control of the fire is so perfect it gives the same results as when using hard coal: a steady even heat all day, all night, too—twelve, twenty-four hours, even longer—it holds the fire. It's best to use the wood grate (it costs but little more and then it's right), but wood can be burned in the coal fixture if desired.
The Common Way,
You've all been there.
Our Cleanly Way.
Until the invention of the coal fixture as used in the ROUND OAK, making a double fire pot, it had never been possible to burn soft coal with economy, cleanliness and comfort. The cone grate prevents the formation of large clinkers. The rim discharge passes all refuse into the ash pit by simply shaking the grate. The double fire pot gives perfect combustion, preventing the formation of soot, pre-
venting the outside fire pot from burning out and destroying the stove (from burning the blacking off and turning red), always looking well and lasting a life time. The grate hung low, gives greater heat on the floor than is possible with other stoves.

**WITH THE MAGAZINE, FOR HARD COAL.**

This is hung in the top and can be put in or taken out in a moment. It excels all base burners. It's all radiating surface. No non-radiating mica doors or nickel plate, no layer of soot to prevent the heat reaching the floor, no loosely-fitted doors, no escape of gas, no mica to replace every year, no waiting till noon to get the room warm on a cold morning. It starts quickly, is as quickly stopped; control so perfect that, shut it tight, you put the fire out. Thus, you see, no matter what your fuel, here's a perfect stove, built for business—durable, economical and safe.

**ABOUT THE ASHES.**

The picture tells the story. Our way is the cleanly one. It suits a million people, it will suit you. One over-full ash pan makes more dust and trouble than is possible in a whole year with a cleanly ROUND OAK.

SEE THE NAME ON THE LEG.
By our method of removing the ashes the little dust that rises is drawn back into the stove, owing to the small draft or ash-pit door, which concentrates the full power of the chimney upon this small space, which is made small to minimize the possible leakage of air below the fire, and is the feature which has made the ROUND OAK famous. In the imitation stoves, with ash pit door large enough to admit an ash pan, the draft is distributed over so large a space that its strength is lost—it has no power to draw the dust back into the stove and it rises into the room. Twenty-four years of success satisfies us, has satisfied a million users, and should satisfy you, that our way is the right way and the cleanly way.

The material used in the ROUND OAK is the best that money can buy—so good that the daily test bars made in our foundry show a breaking strain of over 700 pounds in excess of the average cast iron used by other stove makers, and 150 pounds greater than the iron used in the average car wheel. The iron in the body is Wood's cold-rolled
charcoal boiler iron, twelve and fourteen gauge—the best known in the world. Thus we make it plain how, with the very best material, faultless construction, perfect fitting, workmen trained each upon his own particular part, making this one stove exclusively, that twelve, sixteen, even eighteen years of use still finds the ROUND OAK without a blemish, still doing perfect work. Just think! the very first ROUND OAK ever made, twenty-four years ago, is still in use here in Dowagiac, in good condition and giving satisfaction. This is our record, of which we are justly proud, and best of all it’s true.

When you go to buy a stove, remember that here is one so satisfactory, so popular, that by its merits became so well known that 400 different manufacturers make imitations of it. No other stove ever manufactured in this country, or in any other country, ever caused such a revolution in the heating stove trade, or brought into existence such a multitude of imitations. This wholesale and widespread imitation is of itself the highest and sincerest praise, and declares more forcibly than any language we could use the truthful facts we have stated about our stove. So, remember, that a stove made to resemble and sell upon the reputation of the ROUND OAK is a fraud and a counterfeit. Imitations can never be so good as the genuine. Don’t be deceived. Buy the original—the first one, and still the best one. Insist upon seeing the name "ROUND OAK" on the leg, and you will get what everyone wants—a perfect heating stove.
The great success of the ROUND OAK heating stove created a demand for a furnace.

This was taken up a few years ago and a furnace was perfected, combining the good features of the ROUND OAK stove together with new and novel ideas in furnace construction. Starting with the idea of simplifying the heating of a home by a furnace, we have carefully followed this out until we present one absolutely air tight, giving perfect control of the fire, thus saving the fuel (a big item in furnace use), preventing the escape of gas and smoke, preventing all leakage of air, having a large radiating surface, easily managed and made in the most compact form possible, while the construction is very simple. It has the air-tight seamless bottom, and air-tight seamless top, thus eliminating all joints. It has had wonderful success and its sale is rapidly increasing. We guarantee it in every particular and recommend its use to anyone wanting the newest and best thing in furnaces.
Well! Well! 1895, and The Round Oak Still in the Lead.